

KOREA PETROCHEMICAL IND.CO.,LTD

HCPP Block Copolymer **CB5230**
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Classification : HCPP Block Copolymer Injection grade
Attributes : High Stiffness, Impact Resistance, High Gloss, High Flowability, Scratch Resistance, Heat Resistance, All Color 94HB
Applications : Automobile Parts, Electric and Electronic Product Parts, Home Appliance Housings, PP Compound Base Resin

Documents & Certificates

Spec Sheet :  [kpic_spec_CB5230_en.pdf](#)
MSDS :  [kpic_msds_CB5230_en\(1\).pdf](#)
FDA :  [FDA Request](#)
UL :  [KPIC_UL.pdf](#)
RoHS :  [kpic_RoHS_CB5230_20130828.pdf](#)

Properties

ITEM (TERM)	VALUE	UNIT	TEST METHOD
Melt Index	30	g/10min.	ASTM D1238
Density	0.91	g/cm ³	ASTM D1505
Mold Shrinkage	1.4~1.8	%	KPIC Method
Tensile Strength at Yield	330	kg _f /cm ²	ASTM D638
Elongation at Break	>200	%	ASTM D638
Flexural Modulus	18,000	kg _f /cm ²	ASTM D790
Hardness (Rockwell)	102	R Scale	ASTM D785
Impact Strength (Izod with Notch) 25°C	7	kg _f cm/cm	ASTM D256
Impact Strength (Izod with Notch) -20°C	2.5	kg _f cm/cm	ASTM D256
Melting Point	169	°C	ASTM D3418
Softening Point (Vicat)	153	°C	ASTM D1525
Heat Deflection Temperature	135	°C	ASTM D648
The values given above should only be used as a guide and should not be considered as a specification or guarantee. The values are dependent on part geometry and fabrication conditions.			