



# EF4060

## Low Density Polyethylene

### Applications

- Bakery film
- Food packaging
- Produce bags
- Clarity packaging

### Product Description

Westlake EF4060 is an LDPE resin that can be used for blown or cast film applications requiring good clarity and heat sealability. Common applications include bread bags, fresh produce bags, and converter film requiring printability.

### Typical Physical Properties

| Property <sup>a</sup> |      | Test Method <sup>b</sup> | Typical Value, Units <sup>c</sup>                |
|-----------------------|------|--------------------------|--------------------------------------------------|
| Melt Index            |      | D 1238                   | 3.0 g/10 min                                     |
| Density               |      | D 4883                   | 921 kg/m <sup>3</sup> (0.921 g/cm <sup>3</sup> ) |
| Haze                  |      | D 1003                   | 6.0%                                             |
| Gloss @ 45°           |      | D 2457                   | 80                                               |
| Dart Impact           |      | D 1709                   | 60 g/mil                                         |
| Ultimate Tensile      | M.D. | D 882                    | 3,300 psi                                        |
|                       | T.D. | D 882                    | 1,900 psi                                        |
| Elongation            | M.D. | D 882                    | 350%                                             |
|                       | T.D. | D 882                    | 650%                                             |
| 1% Secant Modulus     | M.D. | D 882                    | 25,000 psi                                       |
|                       | T.D. | D 882                    | 28,000 psi                                       |

<sup>a</sup> Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

<sup>b</sup> Unless noted otherwise, the test method is ASTM.

<sup>c</sup> Units are in SI or US customary units.

### Notes

Test specimens for blown film: nominal thickness 1.5 mils; blow up ratio 2.4:1, die gap 50 mils.

### Processing

Melt temperatures of 360°F – 400°F are recommended for Westlake EF4060 with blow-up ratios of 1.5:1 or higher.

### Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

*Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given. Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.*

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