



EF1925

Low Density Polyethylene

Applications

- Bread bags
- Food packaging
- Produce bags
- Industrial packaging

Product Description

Westlake EF1925 is an LDPE resin suggested for film applications, such as converter film for industrial packaging and general purpose packaging film, which require a good balance of physical properties.

Typical Physical Properties

Property ^a		Test Method ^b	Typical Value, Units ^c
Melt Index		D 1238	2.5 g/10 min
Density		D 4883	920 kg/m ³ (0.920 g/cm ³)
Haze (Base Formulation)		D 1003	5.0%
Gloss @ 45° (Base Formulation)		D 2457	85
Dart Impact		D 1709	65 g/mil
Ultimate Tensile	M.D.	D 882	3,600 psi
	T.D.	D 882	2,300 psi
Elongation	M.D.	D 882	250%
	T.D.	D 882	650%
1% Secant Modulus	M.D.	D 882	25,000 psi
	T.D.	D 882	27,000 psi

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Notes

Test specimens for blown film: nominal thickness 1.5 mils; blow up ratio 2.4:1, die gap 50 mils.

Processing

Melt temperatures of 360°F – 400°F are recommended for Westlake EF1925 with blow-up ratios of 2.4:1 or higher.

Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given. Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.

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