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Absylux®



Absylux® ABS, Acrylonitrile Butadiene Styrene, is a thermoplastic terpolymer composed of acrylonitrile, butadiene, and styrene. Absylux® ABS has good chemical and stress-cracking resistance to inorganic salt solutions, alkalis, most mineral acids, and some mineral, vegetable, and animal-based oils. Absylux® ABS is an ideal material for structural applications when impact resistance, strength, stiffness, and moderate heat resistance are required. Westlake's unique compression molding and stress relieving processes deliver thick gauge sheets with exceptional dimensional stability allowing them to be machined in complex shapes with tight tolerances. In thin sheet form it is easy to thermoform. Absylux® ABS is also one of the few non-metallic materials which can be readily electro-plated and is easy to paint and glue.

INDUSTRY



Engineering

COLORS AVAILABLE



ATTRIBUTES

	Food Contact	✓
	Impact Resistance	✓
	Dimensional Stability	✓

SHAPES

Compression Sheet	✓
Extruded Sheet	✓
Extruded Film	✓
Extruded Rod	✓



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TECHNICAL SPECIFICATIONS

PROPERTY	TEST STANDARD	ENGLISH UNITS	METRIC UNITS
Mechanical			
Flexural Modulus	D790	313 kpsi	2,160 MPa
Flexural Strength - Yield	D790	9.6 kpsi	66 MPa
Izod Impact, notched	D256	8.09 ft-lb/in	432 J/m
Tensile Elongation @ Break	D638	32 %	32 %
Tensile Elongation @ Yield	D638	3.1 %	3.1 %
Tensile Modulus	D638	301 kpsi	2,080 MPa
Tensile Strength @ Break	D638	4.4 kpsi	30 MPa
Tensile Strength @ Yield	D638	5.7 kpsi	30 MPa
Thermal			
HDT @ 264 psi	D648	168.8 °F	76 °C
HDT @ 64 psi	D648	195.8 °F	91°C
Physical			
Specific Gravity	D792	1.03	1.03

SIZING



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Rod Sizing

48" Length

0.5" (12.7mm)	0.75" (19.05mm)	1" (25.4mm)	1.25" (31.75mm)	1.5" (38.1mm)	1.75" (44.45mm)
2" (50.8mm)	2.25" (57.15mm)	2.5" (63.5mm)	2.75" (69.85mm)	3" (76.2mm)	3.25" (82.55mm)
3.5" (88.9mm)	3.75" (95.25mm)	4" (101.6mm)			

96" Length

0.5" (12.7mm)	0.75" (19.05mm)	1" (25.4mm)	1.25" (31.75mm)	1.5" (38.1mm)	1.75" (44.45mm)
2" (50.8mm)	2.25" (57.15mm)	2.5" (63.5mm)	2.75" (69.85mm)	3" (76.2mm)	3.25" (82.55mm)
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Compression Sheet Sizing

48" Length by 24" Width

0.25" (6.35mm)	0.375" (9.53mm)	0.5" (12.7mm)	0.75" (19.05mm)	1" (25.4mm)	1.25" (31.75mm)
1.50" (38.1mm)	1.75" (44.45mm)	2" (50.8mm)	2.25" (57.15mm)	2.50" (63.5mm)	2.75" (69.85mm)
3" (76.2mm)	3.25" (82.55mm)	3.50" (88.9mm)	3.75" (95.25mm)	4" (101.6mm)	4.25" (107.95mm)
4.50" (114.3mm)	4.75" (120.65mm)	5" (127mm)	5.25" (133.35mm)	5.50" (139.7mm)	5.75" (146.05mm)
6" (152.4mm)					

96" Length by 48" Width

0.25" (6.35mm)	0.375" (9.53mm)	0.5" (12.7mm)	0.75" (19.05mm)	1" (25.4mm)	1.25" (31.75mm)
1.50" (38.1mm)	1.75" (44.45mm)	2" (50.8mm)	2.25" (57.15mm)	2.50" (63.5mm)	2.75" (69.85mm)
3" (76.2mm)	3.25" (82.55mm)	3.50" (88.9mm)	3.75" (95.25mm)	4" (101.6mm)	4.25" (107.95mm)
4.50" (114.3mm)	4.75" (120.65mm)	5" (127mm)	5.25" (133.35mm)	5.50" (139.7mm)	5.75" (146.05mm)
6" (152.4mm)					

120" Length by 48" Width

0.25" (6.35mm)	0.375" (9.53mm)	0.5" (12.7mm)	0.75" (19.05mm)	1" (25.4mm)	1.25" (31.75mm)
1.50" (38.1mm)	1.75" (44.45mm)	2" (50.8mm)	2.25" (57.15mm)	2.50" (63.5mm)	2.75" (69.85mm)
3" (76.2mm)	3.25" (82.55mm)	3.50" (88.9mm)	3.75" (95.25mm)	4" (101.6mm)	4.25" (107.95mm)
4.50" (114.3mm)	4.75" (120.65mm)	5" (127mm)	5.25" (133.35mm)	5.50" (139.7mm)	5.75" (146.05mm)
6" (152.4mm)					

120" Length by 60" Width

0.25" (6.35mm)	0.375" (9.53mm)	0.5" (12.7mm)	0.75" (19.05mm)	1" (25.4mm)	1.25" (31.75mm)
1.50" (38.1mm)	1.75" (44.45mm)	2" (50.8mm)	2.25" (57.15mm)	2.50" (63.5mm)	2.75" (69.85mm)
3" (76.2mm)	3.25" (82.55mm)	3.50" (88.9mm)	3.75" (95.25mm)	4" (101.6mm)	4.25" (107.95mm)
4.50" (114.3mm)	4.75" (120.65mm)	5" (127mm)	5.25" (133.35mm)	5.50" (139.7mm)	5.75" (146.05mm)
6" (152.4mm)					



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Extruded Sheet Sizing

96" Length by 48" Width

0.03" (0.76mm)	0.035" (0.89mm)	0.06" (1.52mm)	0.062" (1.57mm)	0.08" (2.03mm)	0.09" (2.29mm)
0.095" (2.41mm)	0.125" (3.18mm)	0.1875" (4.76mm)	0.25" (6.35mm)		

Film Sizing

26" Width

0.01" (0.25mm)	0.02" (0.51mm)
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