



# TYMAX® GT1004

Tie Layer Resin

## Technical Data Sheet

### Applications

- Extrusion coating
- Laminations
- Tie-layer

### Product Description

TYMAX® GT1004 is a maleic anhydride modified low density polyethylene designed as an extrusion coating and laminating tie-layer. It provides excellent adhesion to polyolefins, polyamides, and EVOH as a coextruded tie-layer or a laminating layer. It does not contain any slip or antiblock additives.

### Typical Physical Properties

| Property <sup>a</sup>                | Test Method <sup>b</sup> | Typical Value, Units <sup>c</sup>                |
|--------------------------------------|--------------------------|--------------------------------------------------|
| Melt Index (Condition 190°C/2.16 kg) | D 1238                   | 5 g/10 min                                       |
| Density                              | D 4883                   | 923 kg/m <sup>3</sup> (0.923 g/cm <sup>3</sup> ) |
| Vicat Softening Point                | D 1525                   | 94°C (201°F)                                     |
| DSC Melting Point                    | D 3418                   | 112°C (233°F)                                    |

<sup>a</sup> Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

<sup>b</sup> Unless noted otherwise, the test method is ASTM.

<sup>c</sup> Units are in SI or US customary units.

### Processing

A maximum extrusion coating melt temperature of 625°F is recommended for TYMAX® GT1004. For assistance with applications and temperature profiles, please contact your Westlake Technical Services Representative.

### Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

Westlake makes no representation that the material in any particular shipment will conform exactly to the values given. Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.

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