



TRUCOAT® MC2004

Extrusion Coating Polyethylene

Technical Data Sheet

Applications

- Photographic paper
- Release paper
- Spiral-wound can linings
- Grease barrier

Product Description

TRUCOAT® MC2004 is a high density polyethylene designed for extrusion coating and lamination applications. Compared to low density polyethylene, it provides improved barrier properties, temperature resistance, stress crack and scuff resistance, gloss, and coefficient of friction (COF).

Typical Physical Properties

Property ^a	Test Method ^b	Typical Value, Units ^c
Melt Index	D 1238	10.0 g/10 min
Density	D 1505	946 kg/m ³ (0.946 g/cm ³)
Peak Melting Point by DSC (T _m)	D 3418	130°C (266°F)
Vicat Softening Temperature	D 1525	114°C (237°F)
Brittleness Temperature	D 746	< -73°C (< -99°F)
Tensile Strength @ Break (500 mm/min, 20 in/min)	D 638 Type IV Specimen	20.7 MPa (3,000 psi)
Elongation @ Break (500 mm/min, 20 in/min)	D 638 Type IV Specimen	15 %
Flexural Modulus 1% Secant	D 790	862 MPa (125,000 psi)

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Notes

Where required, test specimens are compression molded according to ASTM D 1928.

Processing

Extrusion coating melt temperatures not to exceed 625°F are recommended for TRUCOAT® MC2004.

Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given. Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.

Westlake Polymers LLC
2801 Post Oak Boulevard, Suite 600
Houston, Texas 77056
1.800.545.9577
www.westlake.com

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