



HIFOR XTREME® LF74859

High-Strength Linear Low Density Polyethylene

Applications

- General purpose blown film
- Heavy duty films
- Fresh produce packaging

Product Description

HIFOR XTREME® LF74859 is a high-strength linear low density polyethylene designed for blown film extrusion. This resin contains polymer processing aid, with no slip, and high antiblock. Films produced with this resin exhibit extreme toughness with high ultimate tensile strength.

Typical Physical Properties

Property ^a		Test Method ^b	Typical Value, Units ^c
Melt Index		D 1238	0.6 g/10 min
Density		D 1505	926 kg/m ³ (0.926 g/cm ³)
Dart Impact		D 1709	100 g/mil
Haze		D 1003	30.0%
Gloss @ 45°		D 2457	65
Ultimate Tensile	M.D.	D 882	6,300 psi
	T.D.	D 882	5,600 psi
Elongation	M.D.	D 882	700%
	T.D.	D 882	950%
1% Secant Modulus	M.D.	D 882	42,000 psi
	T.D.	D 882	51,000 psi

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Notes

Test specimens for blown film: nominal thickness 1.0 mils; blow up ratio 2.5:1, die gap 100 mils.

Processing

Melt temperatures of 410°F – 450°F are recommended for HIFOR XTREME® LF74859 with blow-up ratios of 1.5:1 or higher.

Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given. Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.

Westlake Polymers LLC
 2801 Post Oak Boulevard, Suite 600
 Houston, Texas 77056
 1.800.545.9577
www.westlake.com

05/27/20