



ELEVATE® EF546

Ethylene Vinyl Acetate Copolymer

Technical Data Sheet

Applications

- High Clarity Packaging
- Foam Applications

Product Description

ELEVATE® EF546 is a 6% vinyl acetate copolymer designed for general purpose packaging films. This resin has excellent clarity, toughness, heat sealing characteristics, low temperature brittleness properties, and machinability.

Typical Physical Properties

Property ^a	Test Method ^b	Typical Value, Units ^c
Melt Index (Condition 190°C/2.16 kg)	D 1238	2.0 g/10 min
Density	D 1505	927 kg/m ³ (0.927 g/cm ³)
Haze (Base Polymer)	D 1003	4.5%
Gloss @ 45° (Base Polymer)	D 2457	72
Dart Impact	D 1709	160 g
Tensile Strength @ Break	M.D. D 882 T.D. D 882	31.0 MPa (4,495 psi) 27.2 MPa (3,950 psi)
Elongation	M.D. D 882 T.D. D 882	440% 770%
1% Secant Modulus	M.D. D 882 T.D. D 882	133.8 MPa (19,400 psi) 164.8 MPa (23,900 psi)

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

Notes

Test specimens for blown film: nominal thickness 1.25 mils; blow up ratio 2.5:1, die gap 35 mils.

Processing

Melt temperatures of 360°F – 390°F are recommended for EF546 with blow-up ratios of 1.5:1 or higher.

Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given. Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.

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