

Technical Information



STYRON™ 486M

High Impact Polystyrene Resin

Overview

STYRON™ 486M is a high-impact polystyrene resin with an excellent balance of toughness, stiffness, flow and heat resistance. It is suitable for both injection molding and extrusion applications.

Main Characteristics:

- Good practical toughness
- Easy processing

Complied with:

- U.S. FDA 21 CFR 177.1640
- Europe REGULATION (EC)10/2011
- Consult the regulation for complete details.

Applications:

- Audio enclosures
- Small appliances
- Media enclosures
- Toys
- Food containers

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.04 g/cm ³	1.04 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	3.0 g/10 min	3.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹			ASTM D638
Yield, Injection Molded	3920 psi	27.0 MPa	
Break, Injection Molded	3770 psi	26.0 MPa	
Tensile Elongation ¹ (Break, Injection Molded)	40 %	40 %	ASTM D638
Flexural Modulus (Injection Molded)	313000 psi	2160 MPa	ASTM D790
Flexural Strength (Injection Molded)	7250 psi	50.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), Injection Molded	2.1 ft·lb/in	110 J/m	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed	162 °F	72.0 °C	
264 psi (1.8 MPa), Annealed	196 °F	91.0 °C	
Vicat Softening Temperature	216 °F	102 °C	ASTM D1525 ²
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating ³ (0.06 in (1.5 mm))	HB	HB	UL 94

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 0.20 in/min (5.0 mm/min)

² Rate B (120°C/h), Loading 1 (10 N)

³ This rating not intended to reflect hazards presented by this or any other material under actual fire conditions.

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