

Technical Information



PLEXIGLAS® V825NA

Overview

Plexiglas® V825NA is a thermoplastic acrylic resin formulated for injection molding and extrusion applications. This grade is the same as Plexiglas®V825 but does not have additives such as mold release, toner or UV-stabilizer. It has the same high heat resistance and high melt flow Plexiglas®V825. Plexiglas® V825NA has excellent optical properties allowing it to excel in applications requiring high quality surface appearance and/or precision optics. Plexiglas® V825NA has good thermal stability, extrusion melt strength, and excellent tool surface reproduction. It has excellent resistance to many chemicals including solutions of inorganic acids, alkalis and aliphatic hydrocarbons such as heptane. Additionally, it is virtually unaffected by a wide range of commercial products including many beverages, foodstuffs, detergent solutions and cleaners.

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.19 g/cm ³	1.19 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	3.7 g/10 min	3.7 g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.0E-3 to 6.0E-3 in/in	0.20 to 0.60 %	ASTM D955
Water Absorption (24 hr)	0.30 %	0.30 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	450000 psi	3100 MPa	ASTM D638
Tensile Strength (Break)	10200 psi	70.3 MPa	ASTM D638
Tensile Elongation (Break)	6.0 %	6.0 %	ASTM D638
Flexural Modulus	450000 psi	3100 MPa	ASTM D790
Flexural Strength (Break)	15000 psi	103 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.30 ft-lb/in	16 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (M-Scale)	93	93	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load ¹			ASTM D648
66 psi (0.45 MPa), Annealed	221 °F	105 °C	
264 psi (1.8 MPa), Annealed	208 °F	98.0 °C	
Vicat Softening Temperature			
--	232 °F	111 °C	ASTM D1525 ²
--	219 °F	104 °C	ASTM D1525 ³
Thermal Conductivity	1.3 Btu·in/hr/ft ² /°F	0.19 W/m/K	ASTM C177
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating	HB	HB	UL 94
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Refractive Index ⁴	1.490	1.490	ASTM D542
Light Transmittance (125.0 mil (3175 µm))	92.0 %	92.0 %	ASTM D1003
Haze (125.0 mil (3175 µm))	< 1.00 %	< 1.00 %	ASTM D1003
Additional Information	Nominal Value (English)	Nominal Value (SI)	Test Method
ASTM Classification	PMMA 0141V3	PMMA 0141V3	ASTM D788

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Annealing cycle: 4hrs @ 203°F

² Rate A (50°C/h), Loading 1 (10 N)

³ Rate A (50°C/h), Loading 2 (50 N)

⁴ ND @ 72°F

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