

Technical Information



PLEXIGLAS® R-Life V825T CLR CR50

Overview

PLEXIGLAS® R-Life V825T CR50 is an injection grade acrylic resins with broad applicability, particularly in the automotive industry.

It is made with 50% of recycled MMA monomer obtained by depolymerization of pre- and post-consumer waste streams according to ISO 14021 to lower the CO2 footprint, while meeting the same demanding requirements as its all-prime counterpart (outstanding optical properties, hardness, stiffness, UV stability, lightweight or colorability).

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.19 g/cm ³	1.19 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	3.0 g/10 min	3.0 g/10 min	ISO 1133
Molding Shrinkage - Flow	2.0E-3 to 6.0E-3 in/in	0.20 to 0.60 %	ASTM D955
Water Absorption			ISO 62
Equilibrium, 73°F (23°C), 50% RH	0.30 %	0.30 %	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress (Break, 73°F (23°C))	10700 psi	74.0 MPa	ISO 527-2/5
Tensile Strain (Break, 73°F (23°C))	5.0 %	5.0 %	ISO 527-2/5
Flexural Modulus ¹	479000 psi	3300 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	0.95 ft·lb/in ²	2.0 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	9.5 ft·lb/in ²	20 kJ/m ²	ISO 179/1eU
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (M-Scale)	97	97	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed	212 °F	100 °C	ISO 75-2/A
Vicat Softening Temperature	225 °F	107 °C	ISO 306/B50
CLTE - Flow	3.6E-5 in/in/°F	6.5E-5 cm/cm/°C	ASTM D696
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Refractive Index ²	1.490	1.490	ISO 489
Light Transmittance	92.0 %	92.0 %	ASTM D1003
Haze	0.500 %	0.500 %	ASTM D1003
Injection	Nominal Value (English)	Nominal Value (SI)	
Drying Temperature	185 to 194 °F	85 to 90 °C	
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr	
Rear Temperature	428 to 464 °F	220 to 240 °C	
Middle Temperature	446 to 482 °F	230 to 250 °C	
Front Temperature	464 to 500 °F	240 to 260 °C	
Nozzle Temperature	464 to 500 °F	240 to 260 °C	
Processing (Melt) Temp	464 to 500 °F	240 to 260 °C	
Mold Temperature	158 to 176 °F	70 to 80 °C	

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 0.079 in/min (2.0 mm/min)

² Method B

Technical Information



TRINSEO™

trinseo.com

The principles of Responsible Care® and sustainability influence the production of printed literature for Trinseo PLC and its affiliated companies. As a contribution towards the protection of our environments, Trinseo's printed literature is produced in small quantities and on paper containing recovered/post-consumer fiber and using 100 percent soy-based ink whenever possible.

Product Stewardship

Trinseo and its affiliated companies have a fundamental concern for all who make, distribute, and use their products and for the environment in which we live. This concern is the basis for our Product Stewardship philosophy by which we assess the safety, health, and environmental information on our products so that appropriate steps may be taken to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Trinseo products – from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

Customers are responsible for reviewing their manufacturing processes and their applications of Trinseo products from the standpoint of human health and environmental quality to ensure that Trinseo products are not used in ways for which they are not suitable. Trinseo personnel are available to answer questions and to provide reasonable technical support. Trinseo product literature, including safety data sheets, should be consulted prior to the use of Trinseo products. Current safety data sheets are available from Trinseo.

No freedom from infringement of any patent owned by Trinseo or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, the customer is responsible for determining whether products and the information in this document are appropriate for the customer's use and for ensuring that the customer's workplace and disposal practices are in compliance with applicable legal requirements. Although the information herein is provided in good faith and was believed to be accurate when prepared, Trinseo assumes no obligation or liability for the information in this document.

NOTICE REGARDING MEDICAL APPLICATION RESTRICTIONS

TRINSEO REQUESTS THAT CUSTOMERS REFER TO TRINSEO'S MEDICAL APPLICATION POLICY [HTTP://WWW.TRINSEO.COM/MEDICAL.HTM](http://www.trinseo.com/medical.htm) BEFORE CONSIDERING THE USE OF TRINSEO PRODUCTS IN MEDICAL APPLICATIONS. THE RESTRICTIONS AND DISCLAIMERS SET FORTH IN THAT POLICY ARE INCORPORATED BY REFERENCE.

For more information on products, innovations, expertise, and other services available from Trinseo, visit www.trinseo.com, or in the U.S. contact us at +1-855-TRINSEO (+1-855-874-6736).

DISCLAIMER

TRINSEO MAKES NO WARRANTIES, EITHER EXPRESS OR IMPLIED, IN THIS DOCUMENT; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE (INCLUDING MEDICAL APPLICATIONS) ARE EXPRESSLY EXCLUDED. SINCE THE CONDITIONS AND METHODS OF USE OF THE INFORMATION AND PRODUCTS REFERRED TO ARE BEYOND TRINSEO'S KNOWLEDGE AND CONTROL, TRINSEO DISCLAIMS ANY AND ALL LIABILITY FOR LOSSES OR DAMAGES THAT MAY RESULT FROM RELIANCE ON THE INFORMATION OR USE OF THE PRODUCTS DESCRIBED HEREIN. TRINSEO MAKES NO WARRANTIES, EXPRESS OR IMPLIED, THAT THE USE OF ANY TRINSEO PRODUCT WILL BE FREE FROM ANY INFRINGEMENT CLAIMS.

GENERAL NOTICE

Any photographs of end-use applications in this document represent potential end-use applications but do not necessarily represent current commercial applications, nor do they represent an endorsement by Trinseo of the actual products. Further, these photographs are for illustration purposes only and do not reflect either an endorsement or sponsorship of any other manufacturer for a specific potential end-use product or application, or for Trinseo, or for specific products manufactured by Trinseo. If products are described as "experimental" or "developmental": (1) product specifications may not be fully determined; (2) analysis of hazards and caution in handling and use are required; (3) there is greater potential for Trinseo to change specifications and/or discontinue production, and (4) although Trinseo may from time to time provide samples of such products, Trinseo is not obligated to supply or otherwise commercialize such products for any use or application whatsoever.

For additional information not covered by the content of this document or to ensure you have the latest version of this document available, please refer to our website at www.trinseo.com/contact.

Follow us at:



Copyright ©Trinseo (2024) All rights reserved.
™ Trademark of Trinseo S.A. or its affiliates
®Responsible Care is a service mark of the American
Chemistry Council



TRINSEO™