

Technical Information



MAGNUM™ 3525

ABS Resin

Overview

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MAGNUM™ 3525 is a medium heat ABS. Its inherent low gloss combined with a high flow makes it specifically suitable for unpainted interior automotive applications.

Benefits:

- Lot to lot consistency allowing for optimal machine parameters settings from the start
- Self-coloring enabling improvement of costs by using less pigments and lowering your logistic costs
- Low VOC allowing a better interior air quality facing increasing regulatory and OEMs constraints.
- Heat stability during wide range of processing temperatures: enhanced part design freedom
- High scratch and mar resistance for an improved aesthetic durability of the parts
- Easier recyclability of unpainted part

Applications:

- Matt/unpainted interior automotive applications
- Mid-consoles
- Pillars
- Door Trims
- Glove boxes

Automotive Specifications

- FORD WSS-M4D827-A3
- FORD WSS-M4D827-C1
- PSA Peugeot-Citroën ABS-0013
- PSA Peugeot-Citroën ABS-0020
- RNPO AS31

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183
Apparent (Bulk) Density	0.65 g/cm ³	0.65 g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	11 g/10 min	11 g/10 min	ISO 1133
Molding Shrinkage	4.0E-3 to 7.0E-3 in/in	0.40 to 0.70 %	ISO 294-4
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	290000 psi	2000 MPa	ISO 527-1/1
Tensile Stress (Yield)	5800 psi	40.0 MPa	ISO 527-2/50
Tensile Strain			ISO 527-2/50
Yield	3.1 %	3.1 %	
Break	20 %	20 %	
Flexural Modulus ¹	297000 psi	2050 MPa	ISO 178
Flexural Stress ¹	8700 psi	60.0 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
73°F (23°C), Injection Molded	8.6 ft-lb/in ²	18 kJ/m ²	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ISO 75-2/A
264 psi (1.8 MPa), Unannealed	174 °F	79.0 °C	
Vicat Softening Temperature	212 °F	100 °C	ISO 306/B50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Carbon Emission ²	35.0 µg/g	35.0 µg/g	VDA 277

Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 to 194 °F	80 to 90 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 0.079 in/min (2.0 mm/min)

² This rating not intended to reflect hazards presented by this or any other material under actual fire conditions.

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