

Technical Information



ALTUGLAS™ R-Life V046 Clear CR88

Overview

Preliminary datasheet

ALTUGLAS™ R-Life V046 CR88 is a PMMA resin with broad applicability. It is made with 88% of recycled MMA monomer obtained by depolymerization of pre- and post-consumer waste streams according to ISO 14021 to lower the CO2 footprint, while meeting the same demanding requirements as its all-prime counterpart (outstanding optical properties, hardness, stiffness, UV stability, lightweight or colorability).

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.19 g/cm ³	1.19 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	2.2 g/10 min	2.2 g/10 min	ISO 1133
Molding Shrinkage - Flow	2.0E-3 to 6.0E-3 in/in	0.20 to 0.60 %	ASTM D955
Water Absorption			ISO 62
Equilibrium, 73°F (23°C), 50% RH	0.30 %	0.30 %	
Average Molecular Weight - Estimated	120000 g/mol	120000 g/mol	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Flexural Modulus ¹	479000 psi	3300 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	0.95 ft·lb/in ²	2.0 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	9.5 ft·lb/in ²	20 kJ/m ²	ISO 179/1eU
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (M-Scale)	97	97	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	214 °F	101 °C	ISO 306/B50
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Refractive Index ²	1.490	1.490	ISO 489
Light Transmittance	92.0 %	92.0 %	ASTM D1003
Haze	0.500 %	0.500 %	ASTM D1003
Injection	Nominal Value (English)	Nominal Value (SI)	
Drying Temperature	176 °F	80 °C	
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr	
Rear Temperature	428 to 464 °F	220 to 240 °C	
Middle Temperature	446 to 482 °F	230 to 250 °C	
Front Temperature	464 to 500 °F	240 to 260 °C	
Nozzle Temperature	464 to 500 °F	240 to 260 °C	
Processing (Melt) Temp	464 to 500 °F	240 to 260 °C	
Mold Temperature	158 to 176 °F	70 to 80 °C	

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 0.079 in/min (2.0 mm/min)

² Method B

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