

Technical Information

ALTUGLAS™ HFI-7 Grey

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.17 g/cm ³	1.17 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	10 g/10 min	10 g/10 min	ISO 1133
Molding Shrinkage - Flow	2.0E-3 to 6.0E-3 in/in	0.20 to 0.60 %	ASTM D955
Water Absorption			ISO 62
Equilibrium, 73°F (23°C), 50% RH	0.33 %	0.33 %	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress (Break, 73°F (23°C))	6960 psi	48.0 MPa	ISO 527-2/50
Tensile Strain			ISO 527-2/50
Yield, 73°F (23°C)	4.0 %	4.0 %	
Break, 73°F (23°C)	33 %	33 %	
Flexural Modulus (73°F (23°C))	334000 psi	2300 MPa	ISO 178
Flexural Stress (73°F (23°C))	10400 psi	72.0 MPa	ISO 178
Compressive Stress (73°F (23°C))	10400 psi	72.0 MPa	ISO 604
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	1.4 ft-lb/in ²	3.0 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
73°F (23°C)	19 ft-lb/in ²	40 kJ/m ²	
Notched Izod Impact Strength (73°F (23°C))	1.5 ft-lb/in ²	3.2 kJ/m ²	ISO 180/1A
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (M-Scale)	65	65	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Annealed	190 °F	88.0 °C	ISO 75-2/B
264 psi (1.8 MPa), Annealed	181 °F	83.0 °C	ISO 75-2/A
Vicat Softening Temperature	> 194 °F	> 90.0 °C	ISO 306/B50
CLTE - Flow (-22 to 73°F (-30 to 23°C))	4.4E-5 in/in/°F	8.0E-5 cm/cm/°C	ASTM D696
Specific Heat	0.500 Btu/lb/°F	2090 J/kg/°C	ASTM C351
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating	HB	HB	UL 94
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Refractive Index ¹	1.490	1.490	ISO 489
Haze	2.00 %	2.00 %	ASTM D1003
Injection	Nominal Value (English)	Nominal Value (SI)	
Drying Temperature	176 °F	80 °C	
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr	
Rear Temperature	428 to 464 °F	220 to 240 °C	
Middle Temperature	446 to 482 °F	230 to 250 °C	
Front Temperature	464 to 500 °F	240 to 260 °C	
Nozzle Temperature	464 to 500 °F	240 to 260 °C	
Processing (Melt) Temp	464 to 500 °F	240 to 260 °C	
Mold Temperature	158 to 176 °F	70 to 80 °C	

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Method B

Technical Information



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