



The Polyolefin Company (Singapore) Pte

Office : 150 Beach Road, #10-00 Gateway West, Singapore 189720

Tel: (65) 6292 9622 Fax: (65) 6293 8890, (65) 6292 6595, (65) 6293

Plant : 401 Ayer Merbau Road, Singapore 628285

Website: www.tpc.com.sg

Co. Reg. No.:

COSMOPLENE[®] AW564H

CHARACTERISTICS

COSMOPLENE AW564H is a high impact PP copolymer manufactured by phase process licensed from Sumitomo Chemical Co. Japan.

COSMOPLENE AW564H is medium flow, high stiffness, high impact copolymer grade.

APPLICATIONS

COSMOPLENE AW564H is specially designed for electric appliances which serve under hot and wet conditions.

AW564H complies with U.S. FDA Regulation 21 CFR 177.1520 (C) 3.1a, as long as it is used unmodified and processed according to standard manufacturing practices in the industries.

Note : Direct food contact is subjected to the extraction provisions of the regulation on the finished contact article.

PHYSICAL PROPERTIES

ITEM	UNIT	AW564H	TEST METHOD
Melt Flow Rate	g/10 min	9	ASTM D1238
Density	g/cm ³	0.90	ASTM D792
Tensile Strength at Yield	MPa	28.5	ASTM D638
Tensile Strength at Break	MPa	23.5	ASTM D638
Elongation at Break	%	400	ASTM D638
Flexural Modulus	MPa	1170	ASTM D790
Izod Impact (23°C)	J/cm	80	ASTM D256
(-20°C)	J/cm	40	ASTM D256
Rockwell Hardness	R scale	95	ASTM D785
HDT (0.45MPa)	°C	121	ASTM D648
Shrinkage MD/TD (2mm)	%	1.5/1.5	TPC METHOD
Flammability (E108370)	-	HB	UL 94
Relative Temperature Index	°C	120	UL 746B

INJECTION

Cylinder Temp (°C)	:	190 - 230
Mold Temp (°C)	:	30
Clamp Pressure (Kg/cm ²)	:	100
Injection Pressure G (Kg/cm ²)	:	70

- The figures presented are typical laboratory averages, only for reference.
- The information is based on our current knowledge, is subjected to continuous updates and is intended to suggest/ recommend product applications and to provide typical data on the related properties. It should not therefore be construed as guaranteeing any specific property of the product. TPC makes no