


TotalEnergies

Refining & Chemicals
Polymers

Finalloy® HXN-85 C16

Technical data sheet – Issue 2
Polypropylene Automotive Compound
Produced in Europe

Description

Finalloy HXN-85 C16 is a 20% mineral-filled polypropylene-based compound that combines very good processing with very high rigidity.

Finalloy HXN-85 C16 is particularly suitable for the injection moulding of automotive interior parts like air ducts, which require **low HC emissions and odour**.

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Rate 230°C/2,16 kg	ISO 1133-1	g/10 min	12
Mechanical properties			
Tensile modulus	ISO 527	MPa	2700
Tensile strength at yield	ISO 527	MPa	34
Elongation at break	ISO 527	%	20
Flexural modulus	ISO 178	MPa	2900
Flexural strength	ISO 178	MPa	36
Izod impact strength (notched) at 23°C	ISO 180-1A	kJ/m ²	4
Thermal properties			
Melting range	internal method	°C	160-165
Heat Deflection Temperature 0,45 MPa - 120°C per hour	ISO 75-2	°C	128
Vicat Softening point A50 (10N, 50°C/h)	ISO 306	°C	156
Linear mould shrinkage, MD, t=3mm	internal method	%	0,95 – 1,10
Coefficient of Linear Thermal Expansion	ISO 11359-2	m/(m·K)	75·10 ⁻⁶
Other physical properties			
Density	ISO 1183-1	g/cm ³	1,04
VOC emission	VDA 278	mg/kg	60
FOG emission	VDA 278	mg/kg	200
Odour	VDA 270	1-6	3

PP Automotive Compound

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery, provided storage conditions are used as given in the SDS of our product. SDS may be obtained from your technical service contact on request.

Shrinkage range is given as an indication only and should not be used as such for mould design. Shrinkage depends on many variables. Users should define mould shrinkage based on their own measurements.

Information contained in this publication is true and accurate at the time of publication and to the best of our knowledge. The nominal values stated herein are obtained using laboratory test specimens. These are typical values not to be construed as specification limits. Before using one of the products mentioned herein, customers and other users should take all care in determining the suitability of such product for the intended use. Unless specifically indicated, the products mentioned herein are not suitable for applications in the pharmaceutical or medical sector. The Companies within Total Petrochemicals do not accept any liability whatsoever arising from the use of this information or the use, application or processing of any product described herein. No information contained in this publication can be considered as a suggestion to infringe patents. The Companies disclaim any liability that may be claimed for infringement or alleged infringement of patents.