


TotalEnergies

Refining & Chemicals
Polymers

Finalloy® EBP-19

Technical data sheet – Issue 8
Polypropylene Automotive Compound
Produced in Europe

Description

Finalloy EBP-19 is a mineral-filled and impact modified polypropylene-based compound that combines a very low linear thermal expansion with good process ability.

Finalloy EBP-19 is particularly suitable for the injection moulding of automotive exterior parts like rocker panels and other parts, which require **very low thermal expansion**.

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Rate 230°C/2,16 kg	ISO 1133-1	g/10 min	17
Mechanical properties			
Tensile strength at yield	ISO 527	MPa	17
Tensile strain at yield	ISO 527	%	5
Elongation at break	ISO 527	%	50
Flexural modulus	ISO 178	MPa	2100
Charpy impact strength (notched)			
at 23°C	ISO 179-1eA	kJ/m ²	35
at -20°C	ISO 179-1eA	kJ/m ²	6
Thermal properties			
Melting range	internal method	°C	160-165
Heat Deflection Temperature			
0,45 MPa - 120°C per hour	ISO 75-2	°C	100
Vicat Softening point A50 (10N, 50°C/h)	ISO 306	°C	122
Linear mould shrinkage, MD, t=3mm	internal method	%	0,35 – 0,55
Coefficient of Linear Thermal Expansion	ISO 11359-2	m/(m·K)	30·10 ⁻⁶
Other physical properties			
Density	ISO 1183-1	g/cm ³	1,13

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery, provided storage conditions are used as given in the SDS of our product. SDS may be obtained from your technical service contact on request.

Shrinkage range is given as an indication only and should not be used as such for mould design. Shrinkage depends on many variables. Users should define mould shrinkage based on their own measurements.

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