

Amilan™ CM1007

Nylon 6

TECHNICAL DATA

Product Description

High flow

Uses

- Appliance Components
- Construction Applications
- Electrical/Electronic Applications
- Office Automation Equipment
- Sporting Goods
- White Goods & Small Appliances

Processing Method

- Injection Molding

ISO Designation

- >PA6<

Type

- Nylon6/Unreinforced

ASTM & ISO Properties

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.13	g/cm ³	ISO 1183
Spiral Flow ¹	> 700	mm	Internal Method
Molding Shrinkage - Flow			Internal Method
1.00 mm ²	0.50 to 1.00	%	
3.00 mm ³	1.00 to 1.60	%	
Water Absorption ⁴			ISO 62
24 hr, 23°C	1.8	%	
Saturation, 23°C	10.5	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ISO 527-2
-40°C	110	MPa	
23°C	80	MPa	
80°C	25	MPa	
Tensile Strain			ISO 527-2
Yield, 23°C	2.0	%	
Break, 23°C	35	%	
Flexural Modulus			ISO 178
-40°C	3800	MPa	
23°C	2800	MPa	
80°C	700	MPa	
Flexural Stress			ISO 178
-40°C	135	MPa	
23°C	110	MPa	
80°C	40	MPa	
Compressive Stress (23°C)	80	MPa	ISO 604
Shear Strength (23°C)	70	MPa	ASTM D732
Taber Abrasion Resistance (1000 Cycles)	3 to 4	mg	ISO 9352
Coefficient of Friction - vs. Metal ⁵	0.15 to 0.20		Suzuki Method
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-40°C	3.0	kJ/m ²	
23°C	5.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-40°C	No Break		
23°C	No Break		

Amilan™ CM1007
Nylon 6

Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ISO 2039-2
R-Scale, 23°C	119		
R-Scale, 80°C	80		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2/B
0.45 MPa, Unannealed	182	°C	
Melting Temperature	225	°C	DSC
CLTE - Flow	8.0	cm ³ /cm/°C	ISO 11359-2
Specific Heat	1900	J/kg/°C	
Thermal Conductivity	0.25	W/m/K	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+12 to 1.0E+13	ohms·m	IEC 60093
Electric Strength	20	kV/mm	IEC 60243-1
Dielectric Constant			IEC 60250
23°C, 50 Hz	4.1		
23°C, 1 kHz	3.9		
23°C, 1 MHz	3.4		
Dissipation Factor			IEC 60250
23°C, 50 Hz	0.070		
23°C, 1 kHz	0.060		
23°C, 1 MHz	0.030		
Arc Resistance	120	sec	UL 746
Comparative Tracking Index (CTI)	600	V	UL 746A
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.8 mm)	V-2		UL 94

Additional Information

Water absorption Moisture Content 3.5%

Notes
¹ Melt Temperature: 260°C, Injection Pressure: 900 bar, 2.00 mm

² 80x80x1mm

³ 80x80x3mm

⁴ in water

⁵ Without Lubrication

Remarks for Handling Amilan™

Safety Precautions

1. Refer to the Material Safety data sheet for AMILAN™ before use.
2. During drying and molding of AMILAN™, volatile components which can irritate eyes, nose, and throat may be released. When such heat treatment is performed, appropriate local ventilation measures should be taken.
3. Sweep up and dispose of spilled pellets to prevent slipping.
4. Don't pile stocks too high in order to avoid injury caused by the product falling.

Care in Handling

1. The figures described herein are representative values of natural colors obtained based on the specific test method, and are NOT guaranteed values.
2. For our colored products, the figures described herein will vary depending on the type and amount of pigment, dye, and additive used.
3. The information contained herein is currently information we can reasonably obtain. The information may be revised without notice.
4. The information contained herein, including but not limited to application examples, does NOT represent, warrant or guarantee the quality or safety of your products. When using our products for your or third party's products, in consideration of various relevant laws and regulations, industrial property rights, product standards, self-regulatory standards, etc., please conduct product test etc. and confirm the quality or safety by yourself.
5. The basis that show the combustion resistance described herein is only the evaluation result in the test performed on the test piece prepared by the procedure in accordance with each specific standard. It can NOT be applied to the risk assessment in an actual fire. Note: For UL certification values, please refer to the Yellow card issued by UL (File No. E41797).
6. When using with medical devices, food packages, safety instruments or toys for infant, and so on, consult us about the concrete application and usage beforehand by all means. Do NOT use our products for any medical internal implantation.
7. Regarding export of our products and exports of products incorporating our products, please comply with relevant laws and regulations such as foreign exchange and foreign trade laws.
8. Under the chemical substance management system of each country, the chemical substance used in our products is regulated, and it may be necessary to apply separately or it may not be possible to import or export. If you are an exporter or importer of our products, please contact us for regulatory compliance in your country.
9. Refer to Safety Data Sheet for this our product before use.
10. We make NO representation, warranty or guarantee whether expressed or implied, in respect of fitness for a particular purpose and safety of our products for your products. You will be responsible for ascertaining the suitability of our products for your purpose and safety.
11. During drying and molding, volatile components which can irritate eyes, nose, and throat may be released. When such heat treatment is performed, appropriate local ventilation measures should be taken.
12. Sweep up and dispose of spilled pellets to prevent slipping.
13. Don't pile stocks too high in order to avoid injury caused by the product falling.