

Technical Data Sheet

SKYGREEN® JN400



SKY GREEN

Product description

SKYGREEN® J is a PCTG with excellent appearance and clarity, as well as its easy processability. Among other SKYGREEN® grades, JN400 has outstanding impact strength and chemical resistance. SKYGREEN® J does not contain Bisphenol derivatives (BPA, etc.) and Phthalate-based plasticizer components regulated by the EU RoHS regulations. It also meets the requirements for food contact materials in Korea, the US, Europe, China, and Japan. For further details, please refer to SK Chemicals' technical documents.

Applications

- Home Appliances
- Homeappliance
- Food and Beverage Packaging
- Consumer Housewares
- Cosmetic Packaging
- Others

Key Attributes

- Bright Color and Transparency
- Great Chemical Resistance and Processability

Notes

The data listed here is preliminary data sheet of product. Therefore this sheet should not be used to establish specification limits or used alone as a basis for design. This information is not intended as a warranty of any kind. Customers must make their own representative test and assume all risks of use, whether used alone or in combination with other products. SK Chemicals assumes no obligation or liability of any advice furnished by it or results obtained with respect to these products. All warranties of merchantability for a particular purpose or use are excluded and disclaimed.

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Typical properties for

SKYGREEN[®] JN400

ASTM Method

Product Information

Property	Test Method	Unit	Result
Specific Gravity	ASTM D792	-	1.23
Mold Shrinkage	ASTM D955	%	0.2 ~ 0.5
Rockwell Hardness	ASTM D785	R-scale	105
Tensile Strength @ Yield	ASTM D638	Kgf/cm2	460
Tensile Strength @ Break	ASTM D638	Kgf/cm2	540
Elongation @ Yield	ASTM D638	%	5.0
Elongation @ Break	ASTM D638	%	340
Flexural Strength	ASTM D790	Kgf/cm2	680
Flexural Modulus	ASTM D790	Kgf/cm2	18,300
Izod Impact Strength Notched @ 23 °C	ASTM D256	J/m	860
Heat Distortion Temperature @ 0.455 MPa / @ 1.820 MPa	ASTM D648	°C	74 / 64
Haze	ASTM D1003	%	< 1.0
Transmittance	ASTM D1003	%	90

Headquarter / R&D center

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Typical properties for

SKYGREEN[®] JN400

ISO
Method

Product Information

Property	Test Method	Unit	Result
Specific Gravity	ASTM D792	-	1.23
Mold Shrinkage	ASTM D955	%	0.2 ~ 0.5
Rockwell Hardness	ASTM D785	R-scale	105
Tensile Strength @ Yield	ISO 527	MPa	44
Tensile Strength @ Break	ISO 527	MPa	46
Elongation @ Yield	ISO 527	%	4.4
Elongation @ Break	ISO 527	%	220
Flexural Strength	ISO 178	MPa	60
Flexural Modulus	ISO 178	MPa	1,600
Izod Impact Strength Notched @ 23 °C	ISO 180	KJ/m2	93
Heat Distortion Temperature @ 0.455 MPa / @ 1.820 MPa	ISO 75	°C	76 / 64
Haze	ASTM D1003	%	< 1.0
Transmittance	ASTM D1003	%	90

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