



Plastics and Resins

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Product Name:	Polypropylene Resin (M800EA)				
Trade Mark:	Sanren Brand				
Alternative Name:					
Molecular formula/Structural Formula:	□				
Production Process:	Liquid phase bulk polymerization process is used for production of the product. The polymer produced is of random-copolymer type.				
Properties:	The pellet product is colourless and in the shape of a cylinder with high light transmittance and controllable rheological property, and antistatic performance, good mechanical properties and printability, excellent stress-fracture resistance, chemical stability and insulating characteristics.				
Grade:					
National Standard Grade:	PPR—M—075				
Enterprise Standard Grade:	M800EA				
Specifications:	Q/SH 012.07.06-1999 Polypropylene resin				
	No.	Item	Unit	Quality Criteria	
				Premium-grade	1st-grade
				0—5	6—10
				11—20	21—30
	1	Cleanliness	piece/kg ≤	0—5	6—10
	2	Melt flow rate	g/10min	8.0(+2.0)	8.0(+3.0)
	3	Tensile yield strength	MPa ≥	26.0	23.0
	4	Bending modulus	GPa ≥	0.70	0.62
	5	Outrigger impact strength(23℃)	J/m ≥	39.0	23.5
Specifications:	6	Ash	%(m/m) ≤	0.02	0.03
	7	Vicat softening point	°C ≥	130	123
	8	Rockwell hardness	R scale	81	64
	9	Yellowness index	≤	4	4
				4	4
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Scope of Application:	Mainly for manufacture of food grade small injection moulding parts and thin wall packaging products.				
Major Applications:					
Process Method:	Injection moulding.				
Packing:	Heavy duty PE film bag as inner packaging and PP woven bag as outer packaging. Each bag has a net weight of 25kg.				
Packing Size:	Converted dimension 550mm×850mm or big package.				
Storage:	The product should be stored in a dry, well ventilated warehouse. To avoid direct sunlight, the product should not be stored in the open air.				
Transportation:	By means of truck, vessel or train. During transportation, the product should not be exposed to the sunlight and rain. Neither should the product be mixed with contaminants (e.g. sand, metal). There should be no heavy bump or unloading by throwing the bags.				
Safety Precautions:	1. Be away from fire and heat sources. 2. Should not be stored or transported together with chemicals and inflammables. 3. Warehouse must be equipped with extinguishers or fire fighting device. 4. Water, carbon dioxide, dry powder or 1211 can be used as extinguishers for the product.				

