



Plastics and Resins

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Product Name:	Polypropylene Resin (M3500CA)						
Trade Mark:	Sanren Brand						
Alternative Name:							
Molecular formula/Structural Formula:	□						
Production Process:	Liquid phase bulk polymerization process is used for production of the product. The polymer produced is of homo-polypropylene type.						
Properties:	The pellet product is colourless and in the shape of a cylinder with satisfied light transmittance and controllable rheological property anti-static performance, good mechanical properties and printability, excellent stress-fracture resistance, chemical stability and insulating characteristics.						
Grade:							
National Standard Grade:	PPH—MZ—300						
Enterprise Standard Grade:	M3500CA						
Specifications:	Q/SH 012.07.06-1999 Polypropylene resin						
	No.	Item	Unit	Quality Criteria			Testing Method
				Premium-grade	1st-grade	On-spec.	
	1	Cleanliness	piece/kg ≤	0—5	6—10	11—20	GB 12670
	2	Melt flow rate	g/10min	35(+5.0)	35(+6.5)	35(+7.5)	GB 3682
	3	Tensile yield strength	MPa ≥	35.0	31.0	25.0	ASTM D638
	4	Outrigger Impact strength(23ℓ)	J/m ≥	17.0	15.0	13.0	MA 17027
	5	Vicat softening point	≥	155	145	139	MA 17018
	6	Rockwell hardness	R scale	102	80	70	ASTM D785
7	Yellowness index	≤	4	4	4	MA 19037	
Scope of Application:	Mainly for manufacture of thin wall packaging products.						
Major Applications:							
Process Method:	Injection moulding.						
Packing:	Heavy duty PE film bag as inner packaging and PP woven bag as outer packaging. Each bag has a net weight of 25kg.						
Packing Size:							
Storage:	The product should be stored in a dry, well ventilated warehouse. To avoid direct sunlight, the product should not be stored in the open air.						
Transportation:	By means of truck, vessel or train. During transportation, the product should not be exposed to the sunlight and rain. Neither should the product be mixed with contaminants. There should be no heavy bump or unloading by throwing the bags.						
Safety Precautions:	1.Be away from fire and heat sources. 2.Should not be stored or transported together with chemicals and inflammables. 3.Warehouse must be equipped with extinguishers or fire fighting device. 4.Water, carbon dioxide, dry powder or 1211 can be used as extinguishers for the product.						

