



Plastics and Resins

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Product Name:	Polypropylene Resin (M1300R)					
Trade Mark:	Sanren Brand					
Alternative Name:						
Molecular formula/Structural Formula:	□					
Production Process:	Liquid phase bulk polymerization process is used for production of the product. The polymer produced is of medium ethylene content block copolymer type.					
Properties:	The pellet product is ivory white and in the shape of a cylinder with satisfied strength, high abrasion and impact resistance, high stress-fracture resistance, excellent chemical stability and insulating characteristics as well as fairly good heat resistance.					
Grade:						
National Standard Grade:	PPB—M—140					
Enterprise Standard Grade:	M1300R					
Specifications:	Q/SH 012.07.06-1999 Polypropylene resin					
	No.	Item	Unit	Quality Criteria		
				Premium-grade	1st-grade	On-spec.
						Testing Method
	1	Cleanliness	piece/kg ≤	0—5	6—10	11—20
	2	Melt flow rate	g/10min	13.0(+2.0)	13.0(+3.2)	13.0(+4.9)
	3	Tensile yield strength	MPa ≥	25.5	25.5	24.5
	4	Outrigger impact strength(23ℓ)	J/m ≥	58.8	29.5	25.5
	5	Bending modulus	GPa ≥	1.20	1.20	1.10
	6	Ash	%(m/m) ≤	0.02	0.03	0.04
	7	Chlorine content	%(m/m) ≤	0.006	—	—
Safety Precautions:	8	Yellowness index	≤	4	4	4
	9	Low temperature transition point	ℓ ≤	—25	—25	—25
Scope of Application:						
Major Applications:						
Process Method:	Injection moulding					
Packing:	Heavy duty PE film bag as inner packaging and PP woven bag as outer packaging. Each bag has a net weight of 25kg..					
Packing Size:	Converted dimension 550mm×850mm or big package.					
Storage:	The product should be stored in a dry, well ventilated warehouse. To avoid direct sunlight, the product should not be stored in the open air.					
Transportation:	By means of truck, vessel or train. During transportation, the product should not be exposed to the sunlight and rain. Neither should the product be mixed with contaminants. There should be no heavy bump or unloading by throwing the bags.					

