

ULTEM™ RESIN AUR200TXR

DESCRIPTION

High flow Polyetherimide blend.

GENERAL INFORMATION

Features	Flame Retardant, Chemical Resistance, High Flow, Low Shrinkage, Enhanced mold release, High stiffness/Strength, High temperature resistance, No PFAS intentionally added
Fillers	Unreinforced
Polymer Types	Polyetherimide (PEI)
Processing Techniques	Injection Molding

INDUSTRY

Consumer
Electrical and Electronics
Industrial

SUB INDUSTRY

Personal Accessory
Mobile Phone - Computer - Tablets
Electrical, Material Handling

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yld, Type I, 5 mm/min	96	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	70	%	ASTM D638
Flexural Stress, yld, 2.6 mm/min, 100 mm span	144	MPa	ASTM D790
Flexural Modulus, 2.6 mm/min, 100 mm span	3170	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	2082	J/m	ASTM D4812
Izod Impact, notched, 23°C	53	J/m	ASTM D256
Izod Impact, Reverse Notched, 3.2 mm	2136	J/m	ASTM D256
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 6.4 mm, unannealed	190	°C	ASTM D648
PHYSICAL ⁽¹⁾			
Specific Gravity	1.26	-	ASTM D792
Mold Shrinkage, flow, 3.2 mm ⁽²⁾	0.5 – 0.7	%	SABIC method
Melt Flow Rate, 337°C/6.6 kgf	24	g/10 min	ASTM D1238
INJECTION MOLDING ⁽³⁾			
Drying Temperature	135	°C	
Drying Time	4 – 6	Hrs	
Drying Time (Cumulative)	10	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	350 – 370	°C	
Nozzle Temperature	350 – 370	°C	
Front - Zone 3 Temperature	350 – 370	°C	

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CHEMISTRY THAT MATTERS™

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Middle - Zone 2 Temperature	345 – 365	°C	
Rear - Zone 1 Temperature	340 – 360	°C	
Mold Temperature	135 – 165	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 70	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.

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