

NORYL GTX™ RESIN GTX989

REGION AMERICAS

DESCRIPTION

NORYL GTX989 resin is a conductive, non-reinforced alloy of Polyphenylene Ether (PPE) + Polyamide (PA). This injection moldable grade is optimized for primer-less electrostatic painting. NORYL GTX989 resin exhibits high heat resistance, high impact resistance, and low coefficient of thermal expansion (CTE) of ~9. This material is an excellent candidate for automotive applications such as body panels, tank flaps, fenders, trunk lid, and exterior trim.

GENERAL INFORMATION

Features

Chemical Resistance, Electrically Conductive, Heat Stabilized, Hydrolytic Stability, Low Warpage, Low Shrinkage, Low Moisture Absorption, Low Specific Gravity, Aesthetics/Visual effects, Dimensional stability, High stiffness/Strength, High temperature resistance, Impact resistant, No PFAS intentionally added

Fillers

Conductive agent

Polymer Types

Polyphenylene Ether + PA (PPE+Nylon)

Processing Techniques

Injection Molding

INDUSTRY

Automotive

SUB INDUSTRY

Automotive Exteriors

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yield, 50 mm/min	62	MPa	ISO 527
Tensile Stress, break, 50 mm/min	57	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	5	%	ISO 527
Tensile Strain, break, 50 mm/min	45	%	ISO 527
Tensile Modulus, 1 mm/min	2265	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	98	MPa	ISO 178
Flexural Modulus, 2 mm/min	2370	MPa	ISO 178
Tensile Stress, yld, Type I, 50 mm/min	60	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	55	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	5.1	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	39	%	ASTM D638
Tensile Modulus, 50 mm/min	2280	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	85.7	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2220	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, notched 80*10*4 +23°C	22	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	15	kJ/m ²	ISO 180/1A
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m ²	ISO 180/1U
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	25	kJ/m ²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	15	kJ/m ²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	NB	kJ/m ²	ISO 179/1eU

© 2023 Copyright by SABIC. All rights reserved

CHEMISTRY THAT MATTERS™

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Izod Impact, notched, 23°C	251	J/m	ASTM D256
Izod Impact, notched, -30°C	180	J/m	ASTM D256
Izod Impact, unnotched, 23°C	NB	J/m	ASTM D4812
Instrumented Dart Impact Total Energy, 23°C	60	J	ASTM D3763
THERMAL ⁽¹⁾			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	190	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	123	°C	ISO 75/Af
Vicat Softening Temp, Rate A/50	246	°C	ISO 306
Vicat Softening Temp, Rate B/50	195	°C	ISO 306
Vicat Softening Temp, Rate B/120	200	°C	ISO 306
CTE, 23°C to 60°C, flow	9.3E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	9.5E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	195	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	190	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	133	°C	ASTM D648
CTE, -40°C to 60°C, flow	8.5E-05	1/°C	ASTM E831
CTE, -40°C to 60°C, xflow	8.5E-05	1/°C	ASTM E831
CTE, 23°C to 60°C, flow	9.3E-05	1/°C	ASTM E831
CTE, 23°C to 60°C, xflow	9.5E-05	1/°C	ASTM E831
PHYSICAL ⁽¹⁾			
Density	1.08	g/cm ³	ISO 1183
Moisture Absorption, (23°C/50% RH/24hrs)	0.22	%	ISO 62-4
Moisture Absorption, (23°C/50% RH/Equilibrium)	0.64	%	ISO 62-4
Water Absorption, (23°C/24hrs)	0.83	%	ISO 62-1
Water Absorption, (23°C/saturated)	2.29	%	ISO 62-1
Melt Volume Rate, MVR at 280°C/2.16 kg	4.6	cm ³ /10 min	ISO 1133
Melt Volume Rate, MVR at 280°C/5.0 kg	17	cm ³ /10 min	ISO 1133
Specific Gravity	1.08	-	ASTM D792
Water Absorption, (23°C/24hrs)	0.83	%	ASTM D570
Water Absorption, (23°C/Saturated)	2.29	%	ASTM D570
Mold Shrinkage, flow, 24 hrs ⁽²⁾	1.56	%	ISO 294
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	1.69	%	ISO 294
Mold Shrinkage, flow, 3.2 mm ⁽²⁾	1.2 – 1.6	%	SABIC method
Mold Shrinkage, flow, 24 hrs ⁽²⁾	1.56	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	1.69	%	ASTM D955
Melt Flow Rate, 280°C/5.0 kgf	16	g/10 min	ASTM D1238
Melt Flow Rate, 280°C/2.16 kgf	3.2	g/10 min	ASTM D1238
ELECTRICAL ⁽¹⁾			
Volume Resistivity	1.E+03 – 1.E+04	Ω.cm	SABIC method
INJECTION MOLDING ⁽³⁾			
Drying Temperature	100 – 120	°C	
Drying Time	2 – 3	Hrs	
Maximum Moisture Content	0.07	%	
Minimum Moisture Content	0.02	%	
Melt Temperature	290 – 320	°C	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Nozzle Temperature	280 – 310	°C	
Front - Zone 3 Temperature	290 – 320	°C	
Middle - Zone 2 Temperature	280 – 300	°C	
Rear - Zone 1 Temperature	260 – 280	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	100 – 120	°C	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NON-INFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.