

NORYL GTX™ RESIN GTX951W

REGION EUROPE

DESCRIPTION

NORYL GTX951W resin is a non-reinforced alloy of Polyphenylene Ether (PPE) + Polyamide (PA). This injection moldable grade exhibits high heat resistance, excellent chemical resistance, high melt flow, and added mold release. NORYL GTX951W resin was designed for automotive under-the-hood applications such as power distribution boxes, relay boxes, and junction boxes.

GENERAL INFORMATION

Features

Chemical Resistance, Hydrolytic Stability, Low Warpage, Low Shrinkage, Low Moisture Absorption, Low Specific Gravity, Dimensional stability, High stiffness/Strength, High temperature resistance, Impact resistant, No PFAS intentionally added

Fillers

Unreinforced

Polymer Types

Polyphenylene Ether + PA (PPE+Nylon)

Processing Techniques

Injection Molding

INDUSTRY

Automotive

Electrical and Electronics

Industrial

SUB INDUSTRY

Automotive Under the Hood

Electronic Components, Lighting

Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES

TYPICAL VALUES

UNITS

TEST METHODS

MECHANICAL ⁽¹⁾

Tensile Stress, yld, Type I, 50 mm/min

65

MPa

ASTM D638

Tensile Stress, brk, Type I, 50 mm/min

57

MPa

ASTM D638

Tensile Strain, yld, Type I, 50 mm/min

5

%

ASTM D638

Tensile Strain, brk, Type I, 50 mm/min

55

%

ASTM D638

Tensile Modulus, 50 mm/min

2250

MPa

ASTM D638

Flexural Stress, brk, 2.6 mm/min, 100 mm span

100

MPa

ASTM D790

Flexural Modulus, 2.6 mm/min, 100 mm span

2550

MPa

ASTM D790

Tensile Stress, yield, 50 mm/min

66

MPa

ISO 527

Tensile Strain, break, 50 mm/min

51

%

ISO 527

Flexural Stress, break, 2 mm/min

98

MPa

ISO 178

Flexural Modulus, 2 mm/min

2370

MPa

ISO 178

IMPACT ⁽¹⁾

Izod Impact, notched, 23°C

211

J/m

ASTM D256

Izod Impact, notched, -30°C

100

J/m

ASTM D256

Instrumented Dart Impact Energy @ peak, 23°C

48

J

ASTM D3763

Instrumented Dart Impact Energy @ peak, -30°C

32

J

ASTM D3763

Izod Impact, notched 63.5*12.7*3.2, 23°C

13

kJ/m²

ISO 180/4A

Izod Impact, notched 63.5*12.7*3.2, -30°C

8

kJ/m²

ISO 180/4A

Charpy Impact, notched, 23°C

21

kJ/m²

ISO 179/2C

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Charpy Impact, notched, -20°C	10	kJ/m²	ISO 179/2C
THERMAL ⁽¹⁾			
HDT, 0.45 MPa, 6.4 mm, unannealed	195	°C	ASTM D648
CTE, -40°C to 40°C, flow	9.E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	8.5E-05	1/°C	ASTM E831
CTE, 60°C to 138°C, flow	1.67E-04	1/°C	ASTM E831
CTE, 60°C to 138°C, xflow	1.53E-04	1/°C	ASTM E831
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	181	°C	ISO 75/Be
PHYSICAL ⁽¹⁾			
Specific Gravity	1.1	-	ASTM D792
Mold Shrinkage, flow, 24 hrs ⁽²⁾	1.4 – 1.7	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	1.2 – 1.5	%	ASTM D955
Melt Flow Rate, 280°C/2.16 kgf	24	g/10 min	ASTM D1238
Melt Flow Rate, 280°C/5.0 kgf	65	g/10 min	ASTM D1238
Water Absorption, (23°C/24hrs)	1.99	%	ISO 62-1
Moisture Absorption, (23°C/50% RH/Equilibrium)	0.39	%	ISO 62-4
ELECTRICAL ⁽¹⁾			
Dielectric Strength, in oil, 1.6 mm	22.4	kV/mm	ASTM D149
Dissipation Factor, 1 MHz	0.017	-	ASTM D150
INJECTION MOLDING ⁽³⁾			
Drying Temperature	95 – 105	°C	
Drying Time	3 – 4	Hrs	
Drying Time (Cumulative)	8	Hrs	
Maximum Moisture Content	0.07	%	
Minimum Moisture Content	0.02	%	
Melt Temperature	270 – 295	°C	
Nozzle Temperature	270 – 295	°C	
Front - Zone 3 Temperature	265 – 295	°C	
Middle - Zone 2 Temperature	260 – 295	°C	
Rear - Zone 1 Temperature	255 – 295	°C	
Mold Temperature	65 – 95	°C	
Back Pressure	0.3 – 1.4	MPa	
Screw Speed	20 – 100	rpm	
Shot to Cylinder Size	30 – 50	%	
Vent Depth	0.013 – 0.038	mm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.



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