

LNPTTM THERMOCOMPTM COMPOUND WX88406

PDX-W-88406

DESCRIPTION

LNP THERMOCOMP WX88406 compound is based on Polybutylene Terephthalate (PBT) resin containing 25 % glass fiber.

GENERAL INFORMATION

Features	High stiffness/Strength
Fillers	Glass Fiber
Polymer Types	Polybutylene Terephthalate (PBT)
Processing Techniques	Injection Molding

INDUSTRY

Building and Construction
Consumer
Electrical and Electronics
Industrial

SUB INDUSTRY

Building Component
Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Mobile Phone - Computer - Tablets
Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	103	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	103	MPa	ASTM D638
Tensile Strain, break	2.9	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	2.9	%	ASTM D638
Tensile Modulus, 50 mm/min	7920	MPa	ASTM D638
Flexural Stress	165	MPa	ASTM D790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	165	MPa	ASTM D790
Flexural Modulus	7060	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	7060	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	681	J/m	ASTM D4812
Izod Impact, notched, 23°C	69	J/m	ASTM D256
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	202	°C	ASTM D648
PHYSICAL ⁽¹⁾			
Density	1.49	g/cm ³	ASTM D792
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.2	%	ASTM D955
INJECTION MOLDING ⁽³⁾			
Drying Temperature	120	°C	
Drying Time	4	Hrs	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Maximum Moisture Content	0.05	%	
Melt Temperature	240 – 265	°C	
Front - Zone 3 Temperature	260 – 270	°C	
Middle - Zone 2 Temperature	245 – 255	°C	
Rear - Zone 1 Temperature	220 – 230	°C	
Mold Temperature	80 – 100	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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