

LNPTTM THERMOCOMPTM COMPOUND WF004

WF-1004

REGION EUROPE

DESCRIPTION

LNP THERMOCOMP WF004 compound is based on Polybutylene Terephthalate (PBT) resin containing 20% glass fiber.

GENERAL INFORMATION

Features	High stiffness/Strength, No PFAS intentionally added
Fillers	Glass Fiber
Polymer Types	Polybutylene Terephthalate (PBT)
Processing Techniques	Injection Molding

INDUSTRY

Automotive
Building and Construction
Consumer
Electrical and Electronics
Industrial

SUB INDUSTRY

Automotive Under the Hood
Building Component
Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Mobile Phone - Computer - Tablets
Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yield, 5 mm/min	109	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	3.3	%	ISO 527
Tensile Modulus, 1 mm/min	6600	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	169	MPa	ISO 178
Flexural Modulus, 2 mm/min	6000	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched 80*10*4 +23°C	45	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
CTE, 23°C to 60°C, flow	3.4E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.13E-04	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	219	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	192	°C	ISO 75/Af
Relative Temp Index, Elec ⁽²⁾	75	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	75	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	75	°C	UL 746B
PHYSICAL ⁽¹⁾			
Mold Shrinkage on Tensile Bar, flow ⁽³⁾	0.3 – 0.6	%	SABIC method

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Density	1.45	g/cm ³	ISO 1183
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E45329-101284436	-	-
UL Recognized, 94HB Flame Class Rating	≥1.5	mm	UL 94

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.

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