

# LNPTM THERMOCOMPTM COMPOUND DX09402

DX09402

## DESCRIPTION

LNP THERMOCOMP DX09402 compound is based on Polycarbonate (PC) resin containing glass fiber. Added features of this grade include: Low Temperature Ductility, Easy Processing, UV Stabilized, Non-Brominated, Non-Chlorinated Flame Retardant.

### GENERAL INFORMATION

|                       |                                                                                                                                    |
|-----------------------|------------------------------------------------------------------------------------------------------------------------------------|
| Features              | Flame Retardant, Good Processability, Non Cl/Br flame retardant, High stiffness/Strength, Impact resistant, Low temperature impact |
| Fillers               | Glass Fiber                                                                                                                        |
| Polymer Types         | Polycarbonate (PC)                                                                                                                 |
| Processing Techniques | Injection Molding                                                                                                                  |

### INDUSTRY

Building and Construction  
Consumer  
Electrical and Electronics  
Industrial

### SUB INDUSTRY

Building Component  
Personal Accessory  
Mobile Phone - Computer - Tablets  
Electrical

## TYPICAL PROPERTY VALUES

Revision 20231109

| PROPERTIES                                  | TYPICAL VALUES | UNITS             | TEST METHODS |
|---------------------------------------------|----------------|-------------------|--------------|
| <b>MECHANICAL <sup>(1)</sup></b>            |                |                   |              |
| Tensile Stress, yld, Type I, 5 mm/min       | 56             | MPa               | ASTM D638    |
| Tensile Stress, brk, Type I, 5 mm/min       | 45             | MPa               | ASTM D638    |
| Tensile Strain, yld, Type I, 5 mm/min       | 5.3            | %                 | ASTM D638    |
| Tensile Strain, brk, Type I, 5 mm/min       | 36.8           | %                 | ASTM D638    |
| Tensile Modulus, 5 mm/min                   | 2970           | MPa               | ASTM D638    |
| Flexural Modulus, 1.3 mm/min, 50 mm span    | 2810           | MPa               | ASTM D790    |
| Tensile Stress, yield, 5 mm/min             | 55             | MPa               | ISO 527      |
| Tensile Stress, break, 5 mm/min             | 47             | MPa               | ISO 527      |
| Tensile Strain, yield, 5 mm/min             | 5.1            | %                 | ISO 527      |
| Tensile Strain, break, 5 mm/min             | 21.3           | %                 | ISO 527      |
| Tensile Modulus, 1 mm/min                   | 2990           | MPa               | ISO 527      |
| Flexural Stress                             | 81             | MPa               | ISO 178      |
| Flexural Modulus, 2 mm/min                  | 2640           | MPa               | ISO 178      |
| <b>IMPACT <sup>(1)</sup></b>                |                |                   |              |
| Izod Impact, unnotched, 23°C                | 2260           | J/m               | ASTM D4812   |
| Izod Impact, notched, 23°C                  | 431            | J/m               | ASTM D256    |
| Multiaxial Impact                           | 43             | J                 | ISO 6603     |
| Instrumented Dart Impact Total Energy, 23°C | 41             | J                 | ASTM D3763   |
| Izod Impact, unnotched 80°10°4 +23°C        | 201            | kJ/m <sup>2</sup> | ISO 180/1U   |

| PROPERTIES                                          | TYPICAL VALUES                    | UNITS | TEST METHODS |
|-----------------------------------------------------|-----------------------------------|-------|--------------|
| Izod Impact, notched 80*10*4 +23°C                  | 29                                | kJ/m² | ISO 180/1A   |
| <b>THERMAL <sup>(1)</sup></b>                       |                                   |       |              |
| HDT, 0.45 MPa, 3.2 mm, unannealed                   | 138                               | °C    | ASTM D648    |
| HDT, 1.82 MPa, 3.2mm, unannealed                    | 129                               | °C    | ASTM D648    |
| CTE, -30°C to 30°C, flow                            | 5.4E-05                           | 1/°C  | ASTM D696    |
| CTE, -30°C to 30°C, xflow                           | 7.8E-05                           | 1/°C  | ASTM D696    |
| HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm              | 136                               | °C    | ISO 75/Bf    |
| HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm               | 125                               | °C    | ISO 75/Af    |
| Relative Temp Index, Elec <sup>(2)</sup>            | 80                                | °C    | UL 746B      |
| Relative Temp Index, Mech w/impact <sup>(2)</sup>   | 80                                | °C    | UL 746B      |
| Relative Temp Index, Mech w/o impact <sup>(2)</sup> | 80                                | °C    | UL 746B      |
| <b>PHYSICAL <sup>(1)</sup></b>                      |                                   |       |              |
| Specific Gravity                                    | 1.23                              | -     | ASTM D792    |
| Density                                             | 1.22                              | g/cm³ | ASTM D792    |
| Moisture Absorption, (23°C/50% RH/24 hrs)           | 0.14                              | %     | ASTM D570    |
| Mold Shrinkage, flow, 24 hrs <sup>(3)</sup>         | 0.2 – 0.5                         | %     | ASTM D955    |
| Mold Shrinkage, xflow, 24 hrs <sup>(3)</sup>        | 0.3 – 0.6                         | %     | ASTM D955    |
| Moisture Absorption (23°C / 50% RH)                 | 0.18                              | %     | ISO 62       |
| <b>FLAME CHARACTERISTICS <sup>(2)</sup></b>         |                                   |       |              |
| UL Yellow Card Link                                 | <a href="#">E121562-101357512</a> | -     | -            |
| UL Recognized, 94V-0 Flame Class Rating             | ≥3                                | mm    | UL 94        |
| UV-light, water exposure/immersion                  | F1                                | -     | UL 746C      |
| <b>INJECTION MOLDING <sup>(4)</sup></b>             |                                   |       |              |
| Drying Temperature                                  | 120                               | °C    |              |
| Drying Time                                         | 4                                 | Hrs   |              |
| Maximum Moisture Content                            | 0.02                              | %     |              |
| Melt Temperature                                    | 305 – 325                         | °C    |              |
| Front - Zone 3 Temperature                          | 320 – 330                         | °C    |              |
| Middle - Zone 2 Temperature                         | 310 – 320                         | °C    |              |
| Rear - Zone 1 Temperature                           | 295 – 305                         | °C    |              |
| Mold Temperature                                    | 80 – 110                          | °C    |              |
| Back Pressure                                       | 0.2 – 0.3                         | MPa   |              |
| Screw Speed                                         | 30 – 60                           | rpm   |              |
| <b>STRUCTURAL FOAM MOLDING</b>                      |                                   |       |              |
| Blowing Agent, Physical System                      | Nirtogen                          | -     |              |
| Blowing Agent, Chemical System                      | FLC95                             | -     |              |
| Drying Time (Blowing Agent)                         | 4                                 | Hrs   |              |

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.



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