

LNPT[™] STAT-LOY[™] COMPOUND N30009

PCA-FR

REGION ASIA

DESCRIPTION

LNP STAT-LOY N30009 compound is based on Polycarbonate/Acrylonitrile Butadiene Styrene (PC/ABS) blend containing proprietary fillers. Added features of this grade include: Permanently Anti-Static, Flame Retardant.

GENERAL INFORMATION

Features	Flame Retardant, Antistatic
Fillers	Unreinforced
Polymer Types	Polycarbonate + ABS (PC+ABS)
Processing Techniques	Injection Molding

INDUSTRY

Electrical and Electronics
Industrial

SUB INDUSTRY

Electronic Components
Material Handling

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, yield	55	MPa	ASTM D638
Tensile Stress, break	49	MPa	ASTM D638
Tensile Strain, yield	5	%	ASTM D638
Tensile Strain, break	100	%	ASTM D638
Tensile Modulus, 50 mm/min	2150	MPa	ASTM D638
Flexural Stress	84	MPa	ASTM D790
Flexural Modulus	2150	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, notched, 23°C	640	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	38	J	ASTM D3763
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	100	°C	ASTM D648
Relative Temp Index, Elec ⁽²⁾	60	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	60	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	60	°C	UL 746B
PHYSICAL ⁽¹⁾			
Density	1.26	g/cm ³	ASTM D792
Mold Shrinkage, flow, 24 hrs ⁽³⁾	0.53 – 0.65	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽³⁾	0.53 – 0.65	%	ASTM D955
ELECTRICAL ⁽¹⁾			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Surface Resistivity ⁽⁴⁾	1.E+10 – 1.E+12	Ω	ASTM D257
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E207780-103093505	-	-
UL Recognized, 94V-0 Flame Class Rating	1.5	mm	UL 94
INJECTION MOLDING ⁽⁵⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	200 – 230	°C	
Front - Zone 3 Temperature	220 – 230	°C	
Middle - Zone 2 Temperature	210 – 220	°C	
Rear - Zone 1 Temperature	200 – 210	°C	
Mold Temperature	40 – 55	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(4) Measurement meets requirements as specified in ASTM D4496.

(5) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NON-INFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.