

LNPTM LUBRICOMPTM COMPOUND RFL26S

RFL-4026 HS

DESCRIPTION

LNP LUBRICOMP RFL26S compound is based on Nylon 6/6 resin containing 30% glass fiber, 10% PTFE. Added features of this grade include: Wear Resistant, Heat Stabilized.

GENERAL INFORMATION

Features	Heat Stabilized, Wear resistant, High stiffness/Strength
Fillers	Glass Fiber, PTFE
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY

Building and Construction
Consumer
Electrical and Electronics
Industrial

SUB INDUSTRY

Building Component
Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Mobile Phone - Computer - Tablets
Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	185	MPa	ASTM D638
Tensile Strain, break	3.3	%	ASTM D638
Flexural Stress	275	MPa	ASTM D790
Flexural Modulus	9300	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	1121	J/m	ASTM D4812
Izod Impact, notched, 23°C	128	J/m	ASTM D256
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	253	°C	ASTM D648
PHYSICAL ⁽¹⁾			
Density	1.43	g/cm ³	ASTM D792
Wear Factor Washer	5	10 ⁻⁴ in ³ /min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.66	-	ASTM D3702 Modified: Manual
Static COF	0.57	-	ASTM D3702 Modified: Manual
INJECTION MOLDING ⁽²⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	

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CHEMISTRY THAT MATTERS™

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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