

LNPTTM LUBRICOMPTM COMPOUND RFL26

RFL-4026

DESCRIPTION

LNP LUBRICOMP RFL26 compound is based on Nylon 6/6 resin containing 30% glass fiber, 10% PTFE. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION

Features	Wear resistant, High stiffness/Strength
Fillers	Glass Fiber, PTFE
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY

Building and Construction
Consumer
Electrical and Electronics
Industrial

SUB INDUSTRY

Building Component
Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Mobile Phone - Computer - Tablets
Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	185	MPa	ASTM D638
Tensile Strain, break	3.3	%	ASTM D638
Flexural Stress	275	MPa	ASTM D790
Flexural Stress	262	MPa	ISO 178
IMPACT ⁽¹⁾			
Multiaxial Impact	4	J	ISO 6603
THERMAL ⁽¹⁾			
CTE, -40°C to 40°C, flow	3.E-05	1/°C	ASTM E831
Relative Temp Index, Elec ⁽²⁾	65	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽²⁾	65	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽²⁾	65	°C	UL 746B
PHYSICAL ⁽¹⁾			
Density	1.46	g/cm ³	ASTM D792
Wear Factor Washer	6	10 ⁻⁸ -10 ⁻¹⁰ in ³ -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.61	-	ASTM D3702 Modified: Manual
FLAME CHARACTERISTICS ⁽²⁾			
UL Yellow Card Link	E121562-101282712	-	-
UL Recognized, 94HB Flame Class Rating	≥1.5	mm	UL 94
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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