

LNPT[™] LUBRICOMP[™] COMPOUND QFL17RS

QFL-4017 ER HS

DESCRIPTION

LNP LUBRICOMP QFL17RS compound is based on Nylon 6/10 resin containing 35% glass fiber, 5% PTFE. Added features of this grade include: Easy Release, Heat Stabilized, Wear Resistant.

GENERAL INFORMATION

Features	Heat Stabilized, Wear resistant, Enhanced mold release, High stiffness/Strength
Fillers	Glass Fiber, PTFE
Polymer Types	Polyamide 610 (Nylon 610)
Processing Techniques	Injection Molding

INDUSTRY

Automotive
Building and Construction
Consumer
Electrical and Electronics
Industrial

SUB INDUSTRY

Automotive Under the Hood
Building Component
Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Mobile Phone - Computer - Tablets
Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	192	MPa	ASTM D638
Tensile Strain, break	3.5	%	ASTM D638
Tensile Modulus, 50 mm/min	11920	MPa	ASTM D638
Flexural Stress	282	MPa	ASTM D790
Flexural Modulus	9030	MPa	ASTM D790
Tensile Stress, break	183	MPa	ISO 527
Tensile Strain, break	3.4	%	ISO 527
Tensile Modulus, 1 mm/min	10600	MPa	ISO 527
Flexural Stress	273	MPa	ISO 178
Flexural Modulus	9800	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	1372	J/m	ASTM D4812
Izod Impact, notched, 23°C	176	J/m	ASTM D256
Instrumented Dart Impact Energy @ peak, 23°C	11	J	ASTM D3763
Multiaxial Impact	4	J	ISO 6603
Izod Impact, unnotched 80°10°4 +23°C	88	kJ/m ²	ISO 180/1U
Izod Impact, notched 80°10°4 +23°C	16	kJ/m ²	ISO 180/1A
THERMAL ⁽¹⁾			
HDT, 0.45 MPa, 3.2 mm, unannealed	222	°C	ASTM D648

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CHEMISTRY THAT MATTERS[™]

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
HDT, 1.82 MPa, 3.2mm, unannealed	214	°C	ASTM D648
CTE, -40°C to 40°C, flow	4.32E-05	1 / °C	ASTM E831
CTE, -40°C to 40°C, xflow	5.94E-05	1 / °C	ASTM E831
CTE, -40°C to 40°C, flow	4.48E-05	1 / °C	ISO 11359-2
CTE, -40°C to 40°C, xflow	5.98E-05	1 / °C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	208	°C	ISO 75 /Af
PHYSICAL ⁽¹⁾			
Density	1.42	g / cm ³	ASTM D792
Moisture Absorption, (23°C / 50% RH / 24 hrs)	0.18	%	ASTM D570
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.1	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.7	%	ASTM D955
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.15	%	ISO 294
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.73	%	ISO 294
Density	1.42	g / cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.3	%	ISO 62
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.12 – 0.2	%	
Melt Temperature	270 – 275	°C	
Front - Zone 3 Temperature	270 – 280	°C	
Middle - Zone 2 Temperature	260 – 270	°C	
Rear - Zone 1 Temperature	250 – 260	°C	
Mold Temperature	80 – 95	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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