

LNPT[™] LUBRICOMP[™] COMPOUND KL005

KL-4050

DESCRIPTION

LNP LUBRICOMP KL005 compound is based on Acetal (POM) Copolymer resin containing 25% PTFE. Added features of this grade include: Wear Resistant.

GENERAL INFORMATION

Features	Wear resistant
Fillers	Unreinforced, PTFE
Polymer Types	Acetal (POM) Copolymer
Processing Techniques	Injection Molding

INDUSTRY

Building and Construction
Consumer
Electrical and Electronics
Industrial

SUB INDUSTRY

Building Component
Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Mobile Phone - Computer - Tablets
Electrical

TYPICAL PROPERTY VALUES

Revision 20231109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, break	37	MPa	ASTM D638
Tensile Strain, break	12	%	ASTM D638
Tensile Modulus, 50 mm/min	2200	MPa	ASTM D638
Flexural Stress	55	MPa	ASTM D790
Flexural Modulus	1950	MPa	ASTM D790
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	630	J/m	ASTM D4812
Izod Impact, notched, 23°C	32	J/m	ASTM D256
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	90	°C	ASTM D648
PHYSICAL ⁽¹⁾			
Density	1.55	g/cm ³	ASTM D792
INJECTION MOLDING ⁽²⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Melt Temperature	200 – 215	°C	
Front - Zone 3 Temperature	210 – 220	°C	
Middle - Zone 2 Temperature	195 – 205	°C	
Rear - Zone 1 Temperature	175 – 190	°C	
Mold Temperature	80 – 110	°C	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

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