

LNPT[™] LUBRICOMP[™] COMPOUND ECL36XXQ

ECL36XXQ

DESCRIPTION

LNP LUBRICOMP ECL36XXQ compound is based on Polyetherimide (PEI) resin containing 30% carbon fiber, 15% PTFE. Added features of this grade include: Wear Resistant, Electrically Conductive.

GENERAL INFORMATION

Features	Electrically Conductive, Wear resistant, Carbon fiber filled, High stiffness/Strength, High temperature resistance
Fillers	Carbon Fiber, PTFE
Polymer Types	Polyetherimide (PEI)
Processing Techniques	Injection Molding

INDUSTRY

Automotive
Building and Construction
Consumer
Electrical and Electronics
Industrial

SUB INDUSTRY

Aerospace
Building Component
Sport/Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Mobile Phone - Computer - Tablets
Electrical

TYPICAL PROPERTY VALUES

Revision 20230607

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, brk, Type I, 5 mm/min	222	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	0.9	%	ASTM D638
Tensile Modulus, 5 mm/min	32860	MPa	ASTM D638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	324	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	26300	MPa	ASTM D790
Tensile Stress, break, 5 mm/min	226	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1	%	ISO 527
Tensile Modulus, 1 mm/min	30420	MPa	ISO 527
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	413	J/m	ASTM D4812
Izod Impact, notched, 23°C	69	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	11	J	ASTM D3763
THERMAL ⁽¹⁾			
HDT, 1.82 MPa, 3.2mm, unannealed	208	°C	ASTM D648
PHYSICAL ⁽¹⁾			
Specific Gravity	1.39	-	ASTM D792
Density	1.39	g/cm ³	ASTM D792
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.1 – 0.3	%	ASTM D955

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.1 – 0.4	%	ASTM D955
Poisson's Ratio	0.43	-	ASTM E132
Wear Factor Washer	22	10 ⁻¹⁰ in ⁴ -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.39	-	ASTM D3702 Modified: Manual
Static COF	0.42	-	ASTM D3702 Modified: Manual
ELECTRICAL ⁽¹⁾			
Surface Resistivity	1.E+02 – 1.E+04	Ω	ASTM D257
INJECTION MOLDING ⁽³⁾			
Drying Temperature	150	°C	
Drying Time	4 – 6	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	360 – 375	°C	
Rear - Zone 1 Temperature	355 – 365	°C	
Middle - Zone 2 Temperature	360 – 370	°C	
Front - Zone 3 Temperature	365 – 375	°C	
Nozzle Temperature	365 – 375	°C	
Mold Temperature	140 – 180	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw speed (Circumferential speed)	0.2 – 0.3	m/s	
Vent Depth	0.025 – 0.076	mm	

(1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.

(2) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

(3) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

MORE INFORMATION

For curve data and CAE cards, please visit and register at <https://materialfinder.sabic-specialties.com>

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