

Technical data sheet

Chemicals



EVA REPSOL PRIMEVA® P28150

EVA resin REPSOL PRIMEVA® P28150 is suitable for low viscosity hot melt adhesives and compatible with a large range of tack resins and waxes. EVA resin REPSOL PRIMEVA® P28150 has been improved for a better stability against thermal degradation. It contains antioxidant and free flowing agent.

Applications

- Hot Melt Adhesives.
 - Packaging.
 - Bookbinding.

Recommended melt temperature below 200°C to avoid the decomposition of the polymer. Processing conditions should be optimised for each production line.

PROPERTIES	VALUE	UNIT	TEST METHOD
General			
Melt flow rate (190°C, 2.16kg) ¹	150	g/10 min	ISO 1133
Vinyl acetate content	28	%	Internal
Density at 23 °C	950	kg/m ³	ISO 1183
Ring-ball softening point	89	°C	ASTM E-28
Melting point	67	°C	Internal
Viscosity			
- Blend 40:60 PA-442/wax at 150°C	2650	cP	Internal
- Blend 40:60 PA-442/wax at 175°C	1500	cP	Internal
¹ Value reported is an estimate based on Repsol's correlation from melt flow rate data measured at other standard conditions, based on ISO 1133.			
Mechanical			
Tensile strength at break	5	MPa	ISO 527-2
Elongation at break	700	%	ISO 527-2
Shore A hardness	74	-	ISO 868

* Viscosity has been measured in a Brookfield viscosimeter with a paraffin wax of melting point 68°C

EVA REPSOL PRIMEVA® P28150 complies with the European Directives regarding materials intended for contact with foodstuffs. The product mentioned herein is not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications. For further information, please contact our Technical Service and Development Laboratory or our Customer Care Service.

Storage

EVA REPSOL PRIMEVA® P28150 should be stored in a dry atmosphere, on a paved, drained and not flooded area, at temperatures under 40°C and protected from UV radiation. Storage under inappropriate conditions could initiate degradation processes or undesired migration of additives included in its formulation which may have a negative influence on the processability and the properties of the transformed product.

February 2017

This information is offered in good faith and meant only as a guide. The transformer or user will be, in each case, responsible for the processing conditions and the final use of the product. Freedom under patents, copyright and registered designs cannot be assumed.

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