

Alcudia® Low density polyethylene

Chemicals

Technical data sheet



LDPE ALCUDIA® 3235FGD

DESCRIPTION

ALCUDIA® 3235FGD is a low density polyethylene grade, produced by high pressure autoclave technology, suitable for thin blown film or cast film applications. The easy processability of this grade allows high extrusion speeds at low gauges. This material combines easy tear, enhanced toughness and good optical properties. It contains high level of slip (erucamide), antiblock and antioxidant additives.

TYPICAL APPLICATIONS

- Hygiene overwrap films
- Easy tear films
- Display packaging

Recommended melt temperature range from 150 to 190°C. Processing conditions should be optimised for each production line.

PROPERTIES	VALUE*	UNIT	TEST METHOD
General			
Melt Flow Rate (190°C, 2.16kg)	3.5	g/10 min	ISO 1133
Density at 23°C	932	kg/m ³	ISO 1183
Film ⁽¹⁾			
Dart drop (F ₅₀)	70	g	ISO 7765-1
Tear resistance (Elmendorf) (MD/TD)	110 / 200	cN	ISO 6383-2
Tensile stress at break (MD/TD)	23 / 18	MPa	ISO 527-3
Elongation at break (MD/TD)	350 / 550	%	ISO 527-3
Coefficient of friction (Dynamic)	<0.15	-	ISO 8295
Gloss (45°)	75	-	ASTM D-2457
Haze	7.5	%	ASTM D-1003
Other			
Vicat softening temperature (load 10 N)	107	°C	ISO 306

* Provisional values to be confirmed upon statistical data

(1) 40 µm thickness film, blow up ratio 2.5:1

ALCUDIA® 3235FGD complies with the European Directives regarding materials intended for contact with foodstuffs. For further information, please contact our Technical Service and Development Laboratory or our Customer Care Service.

STORAGE

ALCUDIA® 3235FGD should be stored in a dry atmosphere, on a paved, drained and not flooded area, at temperatures under 60°C and protected from UV radiation. Storage under inappropriate conditions could initiate degradation processes which may have a negative influence on the processability and the properties of the transformed product.

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This information is offered in good faith and meant only as a guide. The transformer or user will be, in each case, responsible for the processing conditions and the final use of the product. Freedom under patents, copyright and registered designs cannot be assumed.

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