


TECHNICAL DATA SHEET [TDS]
PA6 Dinalon
REFERENCE: B1X25 G15V0-4129
PRODUCT DESCRIPTION

PA6 Dinalon, 15% Glass fibre, V0 Halogen free, Black

PROPERTIES	UNITS	METHOD	VALUE D.A.M
Physical			
Relative density	g/cm ³	ISO 1183	1.29
Humidity	%	ISO 15512-B	< 0.25
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	5900
Tensile Stress at yield (5mm/min)	Mpa	ISO 527	78
Strain at break (5 mm/min)	%	ISO 527	2,6
Flexural modulus (2 mm/min)	MPa	ISO 178	5700
Flexural strength (2 mm/min)	MPa	ISO 178	128
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	5
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	35
Thermal			
Heat deflection temperature HDT (1.80MPa)	°C	ISO 75-A	176
VICAT softening temperature	°C	ISO 306	> 200
Flammability classification (1.6mm)	V0-V1-V2-HB	UL 94	V0
Glow wire flammability index, GWFI (2 mm)	°C	UNE-EN 60695-2-12	960

UPDATE DATE

jun.-2018

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.




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PROPERTIES	UNITS	METHOD	VALUE D.A.M
Processing			
Melt temperature range	°C	-	240-270
Recommended mould temperature	°C	-	60-90
Drying temperature	°C	-	80
Drying time	h	-	2 - 4

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