


TECHNICAL DATA SHEET [TDS]
PA6 Dinalon
REFERENCE: B1S25 V2-3112
PRODUCT DESCRIPTION

PA6 Dinalon, V2 Halogen free, Red

PROPERTIES	UNITS	METHOD	VALUE D.A.M
Physical			
Relative density	g/cm ³	ISO 1183	1.15
Humidity	%	ISO 15512-B	< 0.25
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	3350
Tensile Stress at break (50mm/min)	Mpa	ISO 527	56
Tensile Stress at yield (50mm/min)	Mpa	ISO 527	80
Tensile Strain at yield (50mm/min)	%	ISO 527	3,8
Flexural modulus (2 mm/min)	MPa	ISO 178	3200
Flexural strength (2 mm/min)	MPa	ISO 178	100
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	2.5
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	NB
Tensile Strain at break (50mm/min)	%	ISO 527	11
Thermal			
Heat deflection temperature HDT (1.80MPa)	°C	ISO 75-A	60
VICAT softening temperature	°C	ISO 306	> 200
Flammability classification (1.6mm)	V0-V1-V2-HB	UL 94	V2
Glow wire flammability index, GWFI (2 mm)	°C	UNE-EN 60695-2-12	960

UPDATE DATE

jun.-2018

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.




TECHNICAL DATA SHEET [TDS]
PA6 Dinalon
REFERENCE: B1S25 V2-3112
PRODUCT DESCRIPTION

PA6 Dinalon, V2 Halogen free, Red

PROPERTIES	UNITS	METHOD	VALUE D.A.M
Processing			
Melt temperature range	°C	-	210-240
Recommended mould temperature	°C	-	60-90
Drying temperature	°C	-	80
Drying time	h	-	2 - 4

UPDATE DATE

jun.-2018

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.

