


TECHNICAL DATA SHEET [TDS]
PA6 Dinalon
REFERENCE: B1S25 G20-0008
PRODUCT DESCRIPTION

PA6 Dinalon, 20% Glass fibre, Natural

PROPERTIES	UNITS	METHOD	VALUE D.A.M
Physical			
Relative density	g/cm ³	ISO 1183	1.27
Humidity	%	ISO 15512-B	< 0.25
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	7000
Stress at break (5 mm/min)	MPa	ISO 527	146
Strain at break (5 mm/min)	%	ISO 527	3.9
Flexural modulus (2 mm/min)	MPa	ISO 178	6300
Flexural strength (2 mm/min)	MPa	ISO 178	214
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	9
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	55
Tensile Stress at yield (5mm/min)	Mpa	ISO 527	150
Thermal			
Heat deflection temperature HDT (1.80MPa)	°C	ISO 75-A	199
VICAT softening temperature	°C	ISO 306	> 200

UPDATE DATE

ago.-2017

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.




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PROPERTIES	UNITS	METHOD	VALUE D.A.M
Processing			
Melt temperature range	°C	-	245-275
Recommended mould temperature	°C	-	60-90
Drying temperature	°C	-	80
Drying time	h	-	2 - 4

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ago.-2017

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