


TECHNICAL DATA SHEET [TDS]
PA6 Dinalon
REFERENCE: B1S25 G10M202-7434
PRODUCT DESCRIPTION

PA6 Dinalon, 10% Glass fibre, 20% Mineral filler, Grey

PROPERTIES	UNITS	METHOD	VALUE D.A.M
Physical			
Relative density	g/cm ³	ISO 1183	1,36
Humidity	%	ISO 15512-B	< 0.25
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	5300
Tensile Stress at yield (5mm/min)	Mpa	ISO 527	74
Tensile Strain at yield (5mm/min)	%	ISO 527	2,5
Strain at break (5 mm/min)	%	ISO 527	3,2
Flexural modulus (2 mm/min)	MPa	ISO 178	5150
Flexural strength (2 mm/min)	MPa	ISO 178	120
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	8
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	40
Thermal			
Heat deflection temperature HDT (1.80MPa)	°C	ISO 75-A	154
VICAT softening temperature	°C	ISO 306	>200
Burning rate	mm/min	ISO 3795	<100

UPDATE DATE

nov.-2017

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.




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PROPERTIES	UNITS	METHOD	VALUE D.A.M
Processing			
Melt temperature range	°C	-	245-275
Recommended mould temperature	°C	-	60-90
Drying temperature	°C	-	80
Drying time	h	-	2 - 4

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