


TECHNICAL DATA SHEET [TDS]
PA6 Dinalon
REFERENCE: B1S25 G10M202-0005
PRODUCT DESCRIPTION

PA6 Dinalon, 10% Glass fibre, 20% Mineral filler, Natural

PROPERTIES	UNITS	METHOD	VALUE D.A.M
Physical			
Relative density	g/cm ³	ISO 1183	1.38
Humidity	%	ISO 15512-B	< 0.25
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	6800
Stress at break (5 mm/min)	MPa	ISO 527	95
Strain at break (5 mm/min)	%	ISO 527	2.8
Flexural modulus (2 mm/min)	MPa	ISO 178	6200
Flexural strength (2 mm/min)	MPa	ISO 178	150
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	4,5
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	40
Thermal			
Heat deflection temperature HDT (1.80MPa)	°C	ISO 75-A	>180
Processing			
Melt temperature range	°C	-	245-275
Recommended mould temperature	°C	-	60-90
Drying temperature	°C	-	80
Drying time	h	-	2 - 4

UPDATE DATE

nov.-2017

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.

