


TECHNICAL DATA SHEET [TDS]
PA66 Dinalon
REFERENCE: A2S25 G10M202 HUV-7267
PRODUCT DESCRIPTION

PA66 Dinalon, 10% Glass fibre, 20% Mineral filler, Heat stabilized, UV stabilized, Grey

PROPERTIES	UNITS	METHOD	VALUE D.A.M
Physical			
Relative density	g/cm ³	ISO 1183	1.38
Humidity	%	ISO 15512-B	< 0.25
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	5000
Stress at break (5 mm/min)	MPa	ISO 527	80
Strain at break (5 mm/min)	%	ISO 527	2,7
Flexural modulus (2 mm/min)	MPa	ISO 178	4600
Flexural strength (2 mm/min)	MPa	ISO 178	135
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	4
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	35
Thermal			
Heat deflection temperature HDT (1.80 MPa)	°C	ISO 75-A	85
Processing			
Melt temperature range	°C	-	255-290
Recommended mould temperature	°C	-	70-100
Drying temperature	°C	-	80
Drying time	h	-	2 - 4

UPDATE DATE

may.-2018

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.

