


TECHNICAL DATA SHEET [TDS]
PA66 Dinalon
REFERENCE: A1S25 DI H-4109
PRODUCT DESCRIPTION

PA66 Dinalon, Dry impact, Heat stabilized, Black

PROPERTIES	UNITS	METHOD	VALUE D.A.M
Physical			
Relative density	g/cm ³	ISO 1183	1,11
Humidity	%	ISO 15512-B	< 0.25
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	2250
Stress at break (50 mm/min)	MPa	ISO 527	54
Tensile Stress at yield (50mm/min)	Mpa	ISO 527	60
Tensile Strain at yield (50mm/min)	%	ISO 527	6,6
Flexural modulus (2 mm/min)	MPa	ISO 178	2200
Flexural strength (2 mm/min)	MPa	ISO 178	83
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	14
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	NB
Thermal			
Heat deflection temperature HDT (1.80 MPa)	°C	ISO 75-A	67
Processing			
Melt temperature range	°C	-	250-265
Recommended mould temperature	°C	-	60-90
Drying temperature	°C	-	80
Drying time	h	-	2 - 4

UPDATE DATE

feb.-2018

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.

