


TECHNICAL DATA SHEET [TDS]
PC/ABS Dinablend
REFERENCE: PCABS1S10 V0-7035
PRODUCT DESCRIPTION

PC/ABS Dinablend, V0 Halogen free, RAL 7035

PROPERTIES	UNITS	METHOD	VALUE D.A.M
Physical			
Relative density	g/cm ³	ISO 1183	1.20
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	2500
Stress at break (50 mm/min)	MPa	ISO 527	47
Tensile Stress at yield (50mm/min)	Mpa	ISO 527	62
Tensile Strain at yield (50mm/min)	%	ISO 527	4,3
Strain at yield (50 mm/min)	%	ISO 527	4,5
Strain at break (50 mm/min)	%	ISO 527	18
Flexural modulus (2 mm/min)	MPa	ISO 178	2600
Flexural strength (2 mm/min)	MPa	ISO 178	97
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	19
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	NB
Rheological			
Melt flow index M.F.I. (260°C, 5 kg)	g/10min	ISO 1133	15
Thermal			
VICAT softening temperature	°C	ISO 306-B50	108
Flammability classification (1.6mm)	V0-V1-V2-HB	UL 94	V0

UPDATE DATE

nov.-2017

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.




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PROPERTIES	UNITS	METHOD	VALUE D.A.M
Processing			
Melt temperature range	°C	-	240-280
Recommended mould temperature	°C	-	60-100
Drying temperature	°C	-	100
Drying time	h	-	2 - 4

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