



Teldene® B30ML Lyondellbasell licensed Spheripol Process

POLYPROPYLENE HETEROPHASIC COPOLYMER

Technical Data Sheet

Typical Applications

- Thin-walled injection molding applications (rigid packaging, housewares, etc.)
- Potential applications are: washing machine tubs and parts of electrical appliances, small to medium size containers

Key Characteristics

- Contains anti-static agent
- Optimized balance of stiffness and toughness
- High impact strength retained at low temperature
- Fast cycle time and low warpage
- Food contact approval for specific applications (refer to **NATPET**).

Resin	Conditions	Method	Value	Unit
Density	23 °C	ISO 1183	0.900	g/cm ³
Melt Flow Rate (MFR)	230 °C/2.16 kg	ASTM D 1238-13	30	g/10-min
Mechanical				
Flexural Modulus		ISO 178	1,600	MPa
Tensile Stress at Yield	50-mm/min	ISO 527	29	MPa
Tensile Strain at Break	50-mm/min	ISO 527	> 50	%
Tensile Strain at Yield	50-mm/min	ISO 527	5	%
	23 °C, Type 1, Edgewise	ISO 179	No Break	
Charpy _{un-notched}	0 °C, Type 1, Edgewise	ISO 179	125	KJ/m ²
	-20 °C, Type1, Edgewise	ISO 179	100	KJ/m ²
	23 °C, Type 1, Edgewise	ISO 179	7.4	KJ/m ²
Charpy _{Notched}	0 °C, Type 1, Edgewise	ISO 179	5.2	KJ/m ²
	-20 °C, Type 1, Edgewise	ISO 179	4.0	KJ/m ²
Thermal				
Heat Deflection Temperature	0.45 MPa Un-annealed	ISO 75B	80	°C
Vicat Softening Temperature	A50 (50 °C/h 10N)	ISO 306	150	°C
Additional				
Tensile Modulus	1-mm/min	ISO 527	1,500	MPa
Izod _{Notched}	23 °C	ISO 180	5.6	kJ/m ²

Technical information

Note: The above are typical data representing the product; not to be construed as analysis certificate or specifications.

DS v3.0

For further details about **NATPET** and its products, please visit the website at www.natpet.com

NATPET® products, marketed under the trade name Teldene®, are intended for the use by those customers and/or any other consumers, who undertake to become responsible to independently establish on their own the appropriateness of the product for its intended use, covering all safety and legally enacted requirements at the location of its projected use and the legal disposal practices thereof. The description of the product as given in this sheet shall under no circumstances be construed as warranty, express or implied including a warranty of merchandise fitness for a particular purpose. On behalf of NATPET, no one is authorized to make any such warranties, or take up on their own to assume such a liability. In case of product related claims, the sole and maximum remedy will be the physical substitution of the product or reimbursement of the purchase value, as per NATPET's options. Further claims based on consequential, secondary, castigatory, or extraordinary damages will in no way entertained by NATPET.

NATPET would like to advise its customers and other users that unless specifically stated the supplied products should not be used for applications in medical and/or pharmaceutical sectors.



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Special Features

- Amazing results on washing machine tubs
- Broad processing window, excellent flowability at optimized molding temperatures

Processing Conditions

Average injection temperature may be kept between 230 – 240°C.

Food Regulation

This product is defined as a preparation under specific food contact regulation. Detailed information will be provided in a relevant document “Regulatory Compliances Product Declaration” upon request.

Storage and Handling

Polypropylene resin should be stored to prevent a direct exposure to sunlight and heat. The Product estimated shelf life is one year starting from production date, adequate humidity below 80%, and temperature below 40°C. Customers might not fully follow the optimal storage condition, hence the shelf life recommended at customer site is six months only as received. Please refer to “Material Safety Datasheet” (MSDS) for handling and storage information.

Documents

Specific documents MSDS and RCPD are available on request. Please send your request to the following e-mail: pa@natpet.com or visit our website : WWW.natpet.com

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