

TECHNICAL DATA SHEET

POLYETHYLENE TIPOLEN EE 245-51

LDPE for extrusion and injection moulding

TIPELIN / TIPOLEN / TIPPLEN / TATREN / BRALEN+

The joint product portfolio of MOL Petrochemicals and Slovnaft provides infinite opportunities

DESCRIPTION

TIPOLEN EE 245-51 is a low density polyethylene copolymer intended mainly for extrusion and injection moulding applications where a combination of good processability with enhanced thermal resistance and a product toughness with lower stiffness are required. Through better adhesion it shows moderate compatibility with glass, metal, paint and other polar materials. This grade is additives free.

APPLICATIONS

TIPOLEN EE 245-51 is recommended for thin wall injection moulding, coating of parts and pipes, soft profiles and sheets, compounding.

PRODUCT COMPLIANCE

See DDS.

PROPERTIES

Parameter	Note	Test method	Unit	Typical value
Melt Mass-Flow Rate (MFR) (190 °C /2.16 kg)	-	ISO 1133-1	g/10 min	7
Density (23 °C)	(1)	ISO 1183-2	kg/m ³	922
Tensile Strength	(2)	ISO 527-1,3	MPa	10
Tensile Strain at Break	(2)	ISO 527-1,3	%	164
Flexural Modulus	(2)	ISO 178	MPa	200
Izod Impact Strength (notched, 23 °C)	(2)	ISO 180/A	kJ/m ²	42
Vicat Softening Temperature	(1)	ISO 306/A 120	°C	85
Hardness Shore D	(1)	ISO 868	-	46

Typical properties, not to be used as specification.

(1) Density, Vicat Softening Temperature and Shore D Hardness have been measured on standard pressed specimens (ISO 293) conditioned at room temperature (ISO 291).

(2) Average mechanical property values of several measurements carried out on standard injection-moulded test specimens prepared in accordance with ISO 294-1.

PROCESSING

TIPOLEN EE 245-51 can be used in conventional extrusion and injection moulding machines .

Recommended processing melt temperatures for extrusion are 160-230 °C. Recommended processing melt temperatures for injection moulding are 160-220 °C.

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STORAGE AND HANDLING

Pellets are packed in 25 kg polyethylene bags and transported on shrink-wrapped or stretch-wrapped pallets at eligible load of polymer 1375 kg. We use adhesive between the bags in order to avoid their slipping. Pay attention to this fact during the removing of the bags from the pallets. The preferred method is to lift the bag at first without rotation. Heat treated pallets are provided by PRS, a member of the Faber Halbertma Group, operating a pooling system which collects the pallets after use, and organizes reuse as part of a sustainable, circular system. PRS pallets remain property of PRS at all times. Transportation in road silo or rail silo is also available. For more detailed information please contact a sales representative at SLOVNAFT or at MOL Petrochemicals.

Since polyethylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polyethylene should not be exposed to UV radiation and temperatures above 40°C. Producer does not take responsibility for any damages caused by adverse storage.

REACH STATEMENT

Polymers are exempt of REACH registration. However, their raw materials which mean monomers and relevant additives have been registered. MOL Petrochemicals is committed to fully respect legislation and will only use REACH compliant raw materials. At this point in time LDPE TIPOLEN does not contain any substances specifically identified as SVHC at levels greater than 0.1%.

RECYCLING

Polyethylene resins are suitable for recycling using modern recycling methods. In-house production waste should be kept clean to facilitate direct recycling.

SAFETY

See MSDS.

DISCLAIMER

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Last revision: September/2021