


MITSUI CHEMICALS, INC.
<http://www.mitsuichem.com>

Shiodome City Center 1-5-2, Higashi-Shimbashi, Minato-ku, Tokyo 105-7117, Japan

LUBMER™ L4640 Physical Properties

Property	Unit	Testing Method	Condition	L4640
MFR	g/10min	JIS K7210	190°C Load 10kgf	7
Density	kg/m ³	ASTM D1505	-	1105
Tensile Strength at Break	MPa	ASTM D638	50mm/min, Type4 dumbbell	47
Elongation at Break	%	ASTM D638	50mm/min, Type4 dumbbell	9
Flexural Strength	MPa	ASTM D790	5mm/min, thickness 3mm	45
Initial flexural modulus	MPa	ASTM D790	5mm/min, thickness 3mm	2300
Izod Impact Strength	J/m	ASTM D256	2mm thick, notched	180
Rockwell Hardness	-	ASTM D785	R scale	63
Kinetic Coefficient of Friction	-	MCI Method P=0.74MPa, V=12m/min	contact material, SUS 304 Surface roughness: 6S	0.17
Abrasion Loss	10 ⁻¹⁰ cm ³ /kg·m	MCI Method P=0.3MPa, 168h	contact material, SUS 304 Surface roughness: 6S	220
Vicat Softening Point	°C	ASTM D1525	Press.=1kg	130
Heat Distortion Temp.	°C	ASTM D648	0.45MPa	91
Spiral Flow	cm	MCI Method	4.8 mm φ radius, 270 deg.C	33
Water Absorption	%	ASTM D570	24hr, immersion	< 0.03

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Performance Polymers Div.

TPX·MILLION Dept.