



Recommended Processing Temperatures

Blow Film

PP-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
With PA	170 ... 190	210 ... 215	215 ... 220	220 ... 230	225 ... 230
With EVOH	170 ... 190	210 ... 215	215 ... 220	220 ... 230	225 ... 230

PE-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
With PA	190 ... 200	190 ... 200	200 ... 210	210 ... 220	220 ... 230
With EVOH	190 ... 200	190 ... 200	200 ... 210	200 ... 210	210 ... 220

Cast Film

PP-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
With PA	190 ... 200	210 ... 220	220 ... 230	230 ... 240	240 ... 250
With EVOH	190 ... 200	210 ... 220	220 ... 230	230 ... 240	240 ... 250

PE-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
With PA	170 ... 190	200 ... 230	230 ... 240	240 ... 250	250 ... 260
With EVOH	170 ... 190	200 ... 220	220 ... 230	230 ... 240	240 ... 250

Sheet

PP-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
With PA	190 ... 200	190 ... 200	200 ... 210	210 ... 220	220 ... 230
With EVOH	190 ... 200	190 ... 200	200 ... 210	200 ... 210	210 ... 220

PE-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
With PA	190 ... 200	190 ... 200	200 ... 210	210 ... 220	220 ... 230
With EVOH	190 ... 200	190 ... 200	200 ... 210	200 ... 210	210 ... 220

Double- & triple Bubble

PE-Grades:

	C1	C2	C3	C4	ADMER Melt Temp.
	190 ... 200	200 ... 210	210 ... 220	215 ... 230	225 ... 240



Recommended Processing Temperatures

Bottle

PP-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
With PA	170 ... 190	190 ... 200	200 ... 210	210 ... 220	220 ... 230
With EVOH	170 ... 180	180 ... 200	200 ... 210	200 ... 210	210 ... 220

PE-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
With PA	180 ... 190	190 ... 200	200 ... 210	210 ... 220	220 ... 230
With EVOH	170 ... 180	190 ... 200	200 ... 210	200 ... 210	220 ... 230

Coating

PP-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
	190 ... 200	210 ... 220	230 ... 240	250 ... 260	260 ... 270

PE-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
	190 ... 200	220 ... 240	240 ... 270	270 ... 280	280 ... 290

Lamination

PP-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
	190 ... 200	200 ... 220	220 ... 240	240 ... 260	260 ... 270

PE-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
	190 ... 210	220 ... 240	240 ... 270	270 ... 280	280 ... 290

Pipe

PP-Grades:

	C1	C2	C3	C4	ADMER™ Melt-Temp.
	180 ... 200	210 ... 220	220 ... 230	220 ... 230	230 ... 250

PE-Grades:

	C1	C2	C3	C4	ADMER Melt Temp.
	180 ... 200	180 ... 200	200 ... 230	200 ... 230	200 ... 230