

Technical Data Sheet

**Softflex 4494**

Thermoplastic Elastomer
LyondellBasell Industries
Engineering Plastics

General			
Material Status	• Commercial: Active		
Availability	• North America		
Uses	• Overmolding		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.942	0.940 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	400 psi	2.76 MPa	ASTM D638
Tensile Elongation ¹ (Break)	350 %	350 %	ASTM D638
Elastomers	Nominal Value (English)	Nominal Value (SI)	Test Method
Tear Strength ¹	160 lbf/in	28.0 kN/m	ASTM D624
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore A)	39 to 49	39 to 49	ASTM D2240
Additional Information	Nominal Value (English)	Nominal Value (SI)	
Overmold Bonding	ABS	ABS	

Notes

¹ 20 in/min (510 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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