

Technical Data Sheet



Schulamid Comtuf 607

Polyamide 66
LyondellBasell Industries
Engineering Plastics

Product Description

Higher impact Polyamide 66 - standard grade

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Impact Resistance • Low Temperature Toughness	• Medium Viscosity • Oil Resistant	
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PA66		

Physical	Dry	Conditioned	Unit	Test Method
Density	1.09	--	g/cm ³	ISO 1183/A
Water Absorption				ISO 62
Equilibrium, 73°F (23°C), 50% RH	2.1	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	363000 (2500)	145000 (1000)	psi (MPa)	ISO 527-1/1A/1
Tensile Stress (Yield)	9430 (65.0)	5800 (40.0)	psi (MPa)	ISO 527-2/1A/50
Tensile Strain (Yield)	5.0	25	%	ISO 527-2/1A/50
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F (-30°C)	6.7 (14)	7.6 (16)	ft·lb/in ² (kJ/m ²)	
73°F (23°C)	9.5 (20)	36 (75)	ft·lb/in ² (kJ/m ²)	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F (-30°C)	No Break	No Break		
73°F (23°C)	No Break	No Break		
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness (H 358/30)	16000 (110)	8700 (60.0)	psi (MPa)	ISO 2039-1
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
66 psi (0.45 MPa), Unannealed	338 (170)	--	°F (°C)	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	140 (60.0)	--	°F (°C)	ISO 75-2/ Af
Vicat Softening Temperature				
--	419 (215)	--	°F (°C)	ISO 306/B50
--	446 (230)	--	°F (°C)	ISO 306/A50
Ball Pressure Test (140°F (60°C))	Pass	--		IEC 60695-10-2

Technical Data Sheet


Schulamid Comtuf 607

Polyamide 66
LyondellBasell Industries
Engineering Plastics

Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	> 1.0E+15	> 1.0E+12	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	> 1.0E+10	ohms·m	IEC 62631-3-1
Comparative Tracking Index	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate				
0.0787 in (2.00 mm)	1.2 (30)	--	in/min (mm/min)	ISO 3795
0.0787 in (2.00 mm)	1.2 (30)	--	in/min (mm/min)	FMVSS 302
Flammability Classification				IEC 60695-11-10, -20
0.030 in (0.75 mm)	HB	--		
0.06 in (1.5 mm)	HB	--		
0.12 in (3.0 mm)	HB	--		
Glow Wire Flammability Index				IEC 60695-2-12
0.06 in (1.5 mm)	1110 (600)	--	°F (°C)	
0.12 in (3.0 mm)	1110 (600)	--	°F (°C)	

Technical Data Sheet



Schulamid Comtuf 607

Polyamide 66
LyondellBasell Industries
Engineering Plastics



Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	518 to 554 °F	270 to 290 °C
Mold Temperature	140 to 212 °F	60 to 100 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2024

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.